




RFID: Technology and Applications

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Ref: www.it.iitb.ac.in/~sri/talks/rfid-05.ppt



Outline

- Overview of RFID
 - Reader-Tag
 - Potential applications
- RFID Technology Internals
 - RF communications
 - Reader/Tag protocols
- Conclusion

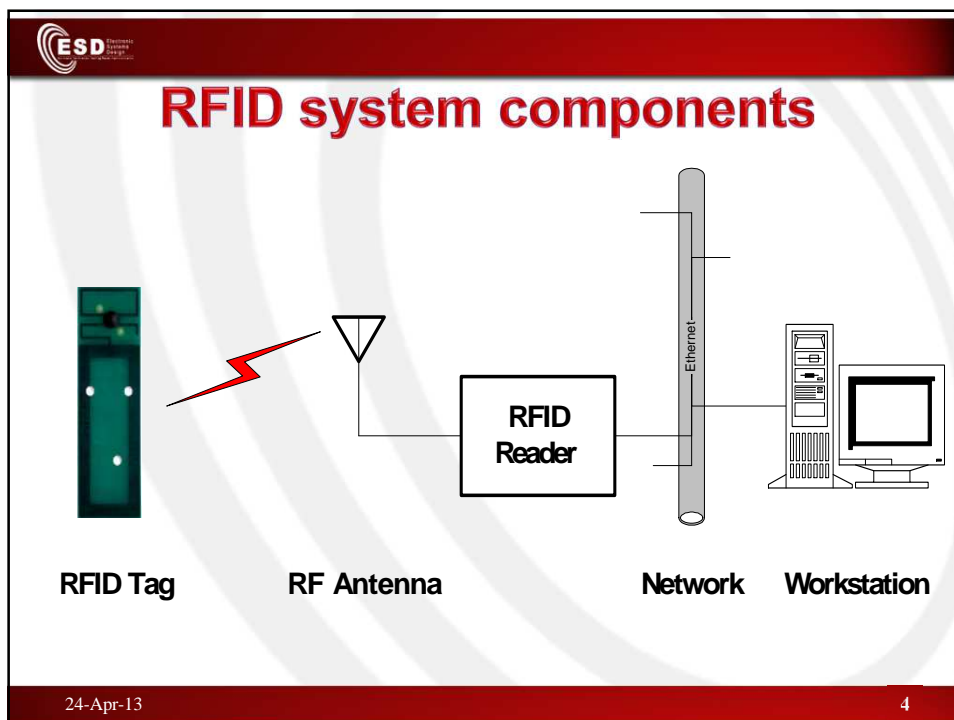
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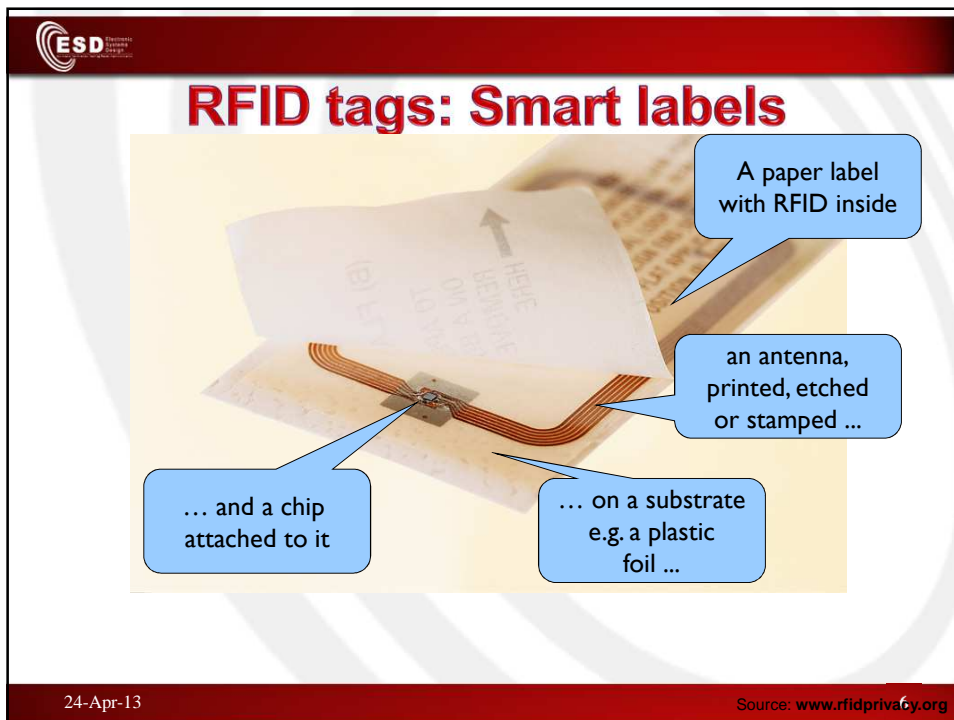
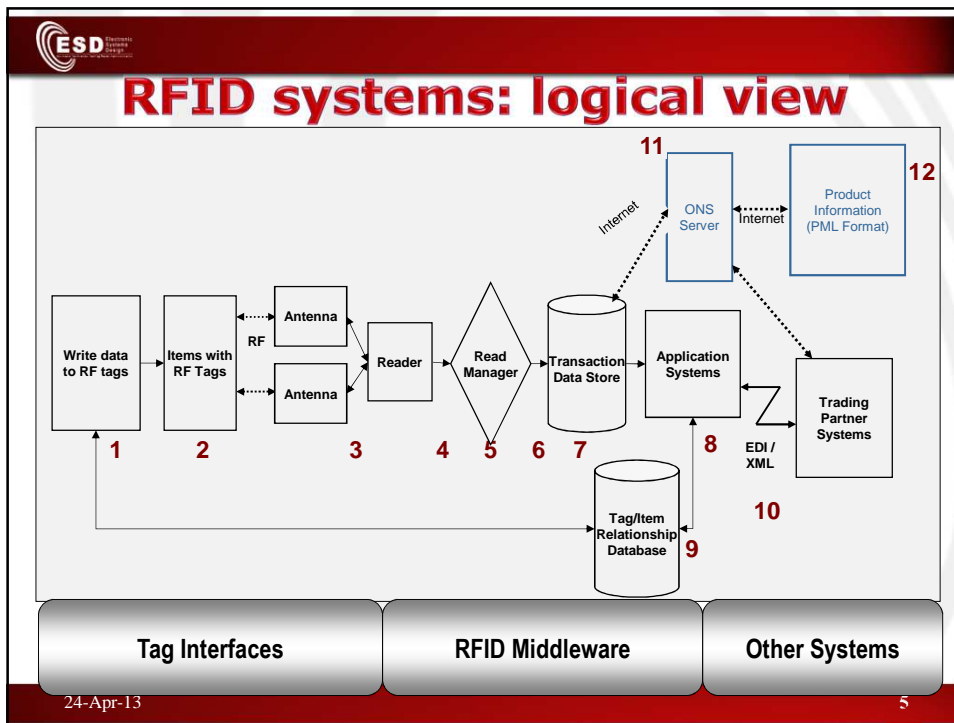
ESD Elements of Supply Chain

What is RFID?

- RFID = Radio Frequency Identification.
- An ADC (Automated Data Collection) technology that:
 - uses radio-frequency waves to transfer data between a reader and a movable item to identify, categorize, track..
 - Is fast and does not require physical sight or contact between reader/scanner and the tagged item.
 - Performs the operation using low cost components.
 - Attempts to provide unique identification and backend integration that allows for wide range of applications.
- Other ADC technologies: Bar codes, OCR.

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ESD Elements
Storage
Devices

Some RFID tags



The images illustrate various RFID tag applications:



- A "C" tag is shown inside a cardboard box.
- An "I" tag is shown placed inside a white cup.
- A tag is attached to a black shoe with a decorative pattern.
- A tag is attached to a person's clothing, specifically a blue shirt and dark jacket.

24-Apr-13 Source: www.rfidprivacy.org

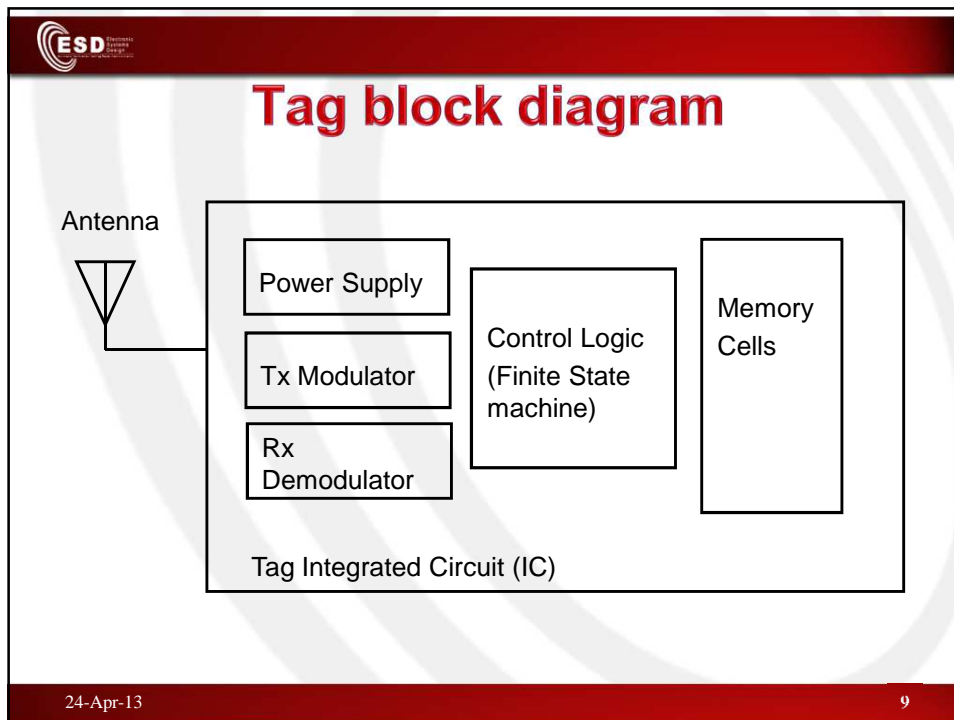
ESD Elements
Storage
Devices

RFID tags

- Tags can be attached to almost anything:
 - Items, cases or pallets of products, high value goods
 - vehicles, assets, livestock or personnel
- **Passive Tags**
 - Do not require power – Draws from Interrogator Field
 - Lower storage capacities (few bits to 1 KB)
 - Shorter read ranges (4 inches to 15 feet)
 - Usually Write-Once-Read-Many/Read-Only tags
 - Cost around 25 cents to few dollars
- **Active Tags**
 - Battery powered
 - Higher storage capacities (512 KB)
 - Longer read range (300 feet)
 - Typically can be re-written by RF Interrogators
 - Cost around 50 to 250 dollars


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ESD Elements
Security Design

RFID readers

- Reader functions:
 - Remotely power tags
 - Establish a bidirectional data link
 - Inventory tags, filter results
 - Communicate with networked server(s)
 - Can read 100-300 tags per second
- Readers (interrogators) can be at a fixed point such as
 - Entrance/exit
 - Point of sale
- Readers can also be mobile/hand-held



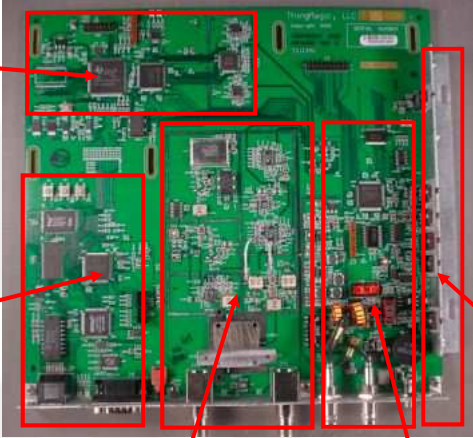
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ESD Elements
Security Design

Some RFID readers



24-Apr-13 Source: www.buyrfid.org



Reader anatomy

Digital Signal Processor (DSP)

Network Processor

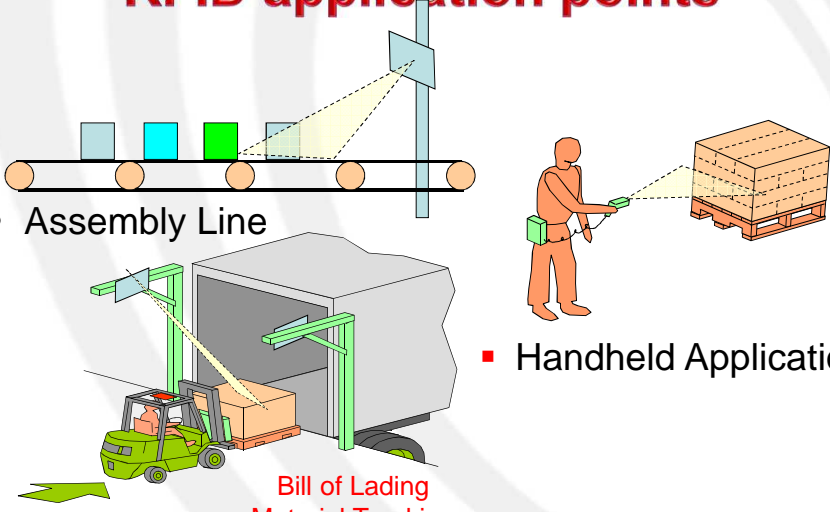
915MHz Radio

13.56MHz Radio

Power Supply

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The diagram shows a green printed circuit board (PCB) with various components. Red boxes and arrows highlight specific areas: the DSP is a large chip in the upper left; the Network Processor is a smaller chip in the middle left; the 915MHz Radio is a component in the lower left; the 13.56MHz Radio is a component in the lower right; and the Power Supply is a vertical component on the far right edge of the board.



RFID application points

- Assembly Line
- Handheld Applications
- Shipping Portals

Bill of Lading
Material Tracking

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The diagram illustrates three RFID application scenarios. 1. Assembly Line: A conveyor belt with four colored blocks (blue, cyan, green, grey) moving from left to right. A vertical antenna on the right emits a yellow beam towards the blocks. 2. Handheld Applications: A person in an orange uniform holding a handheld device that emits a yellow beam towards a pallet of boxes. 3. Shipping Portals: A green forklift carrying a pallet of boxes is positioned at the entrance of a shipping container. A yellow beam from an antenna above the container is directed at the forklift. The text 'Bill of Lading Material Tracking' is written in red below the forklift.

ESD Elements
Energy
Security
Data

RFID applications

- Manufacturing and Processing
 - Inventory and production process monitoring
 - Warehouse order fulfillment
- Supply Chain Management
 - Inventory tracking systems
 - Logistics management
- Retail
 - Inventory control and customer insight
- Security
 - Access control
 - Counterfeiting and Theft control/prevention
- Location Tracking
 - Traffic movement control and parking management
 - Wildlife/Livestock monitoring and tracking

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ESD Elements
Energy
Security
Data

Smart groceries

- Add an RFID tag to all items in the grocery.
- As the cart leaves the store, it passes through an RFID transceiver.
- The cart is rung up in seconds.

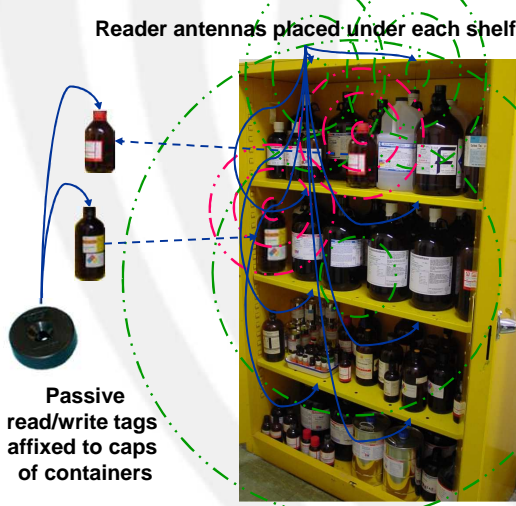


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ESD Elements Energy

Smart cabinet

Reader antennas placed under each shelf



Passive read/write tags affixed to caps of containers

1. Tagged item is removed from or placed in "Smart Cabinet"
2. "Smart Cabinet" periodically interrogates to assess inventory
3. Server/Database is updated to reflect item's disposition
4. Designated individuals are notified regarding items that need attention (cabinet and shelf location, action required)

24-Apr-13 Source: How Stuff Works

ESD Elements Energy

Smart fridge

- Recognizes what's been put in it
- Recognizes when things are removed
- Creates automatic shopping lists
- Notifies you when things are past their expiration
- Shows you the recipes that most closely match what is available

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ESD Elements Energy Design

Smart groceries enhanced

- Track products through their entire lifetime.

1 Radio tag placed on carton.
 2 Dairy ships carton to grocery store.
 3 Consumer purchases tagged carton.
 4 Consumer recycles milk carton.
 5 Carton arrives at recycling center. Manufacturer produces replacement.
 A Manufacturer tracks product through wireless radio communication.

24-Apr-13 Source: How Stuff Works

ESD Elements Energy Design

Some more smart applications

- “Smart” appliances:
 - Closets that advice on style depending on clothes available.
 - Ovens that know recipes to cook pre-packaged food.
- “Smart” products:
 - Clothing, appliances, CDs, etc. tagged for store returns.
- “Smart” paper:
 - Airline tickets that indicate your location in the airport.
- “Smart” currency:
 - Anti-counterfeiting and tracking.
- “Smart” people ??

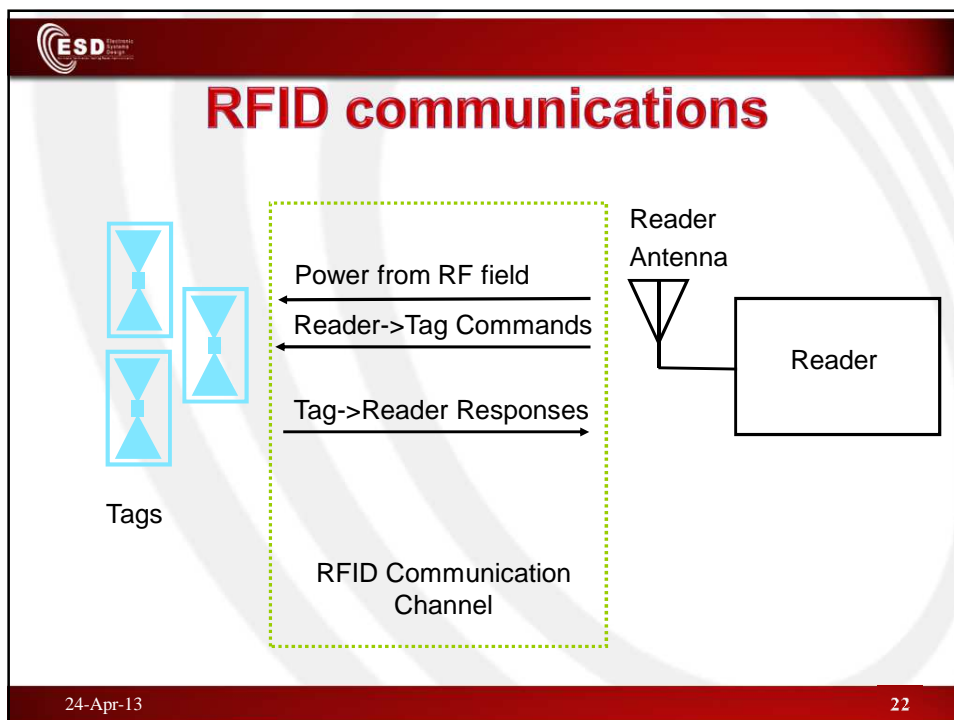
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ESD Elements of Supply Chain Management

RFID advantages over bar-codes

- No line of sight required for reading
- Multiple items can be read with a single scan
- Each tag can carry a lot of data (read/write)
- Individual items identified and not just the category
- Passive tags have a virtually unlimited lifetime
- Active tags can be read from great distances
- Can be combined with barcode technology

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ESD Elements
Security
Defense

RFID communication

- Host manages Reader(s) and issues Commands
- Reader and tag communicate via RF signal
- Carrier signal generated by the reader
- Carrier signal sent out through the antennas
- Carrier signal hits tag(s)
- Tag receives and modifies carrier signal
 - “sends back” modulated signal (Passive Backscatter – also referred to as “field disturbance device”)
- Antennas receive the modulated signal and send them to the Reader
- Reader decodes the data
- Results returned to the host application

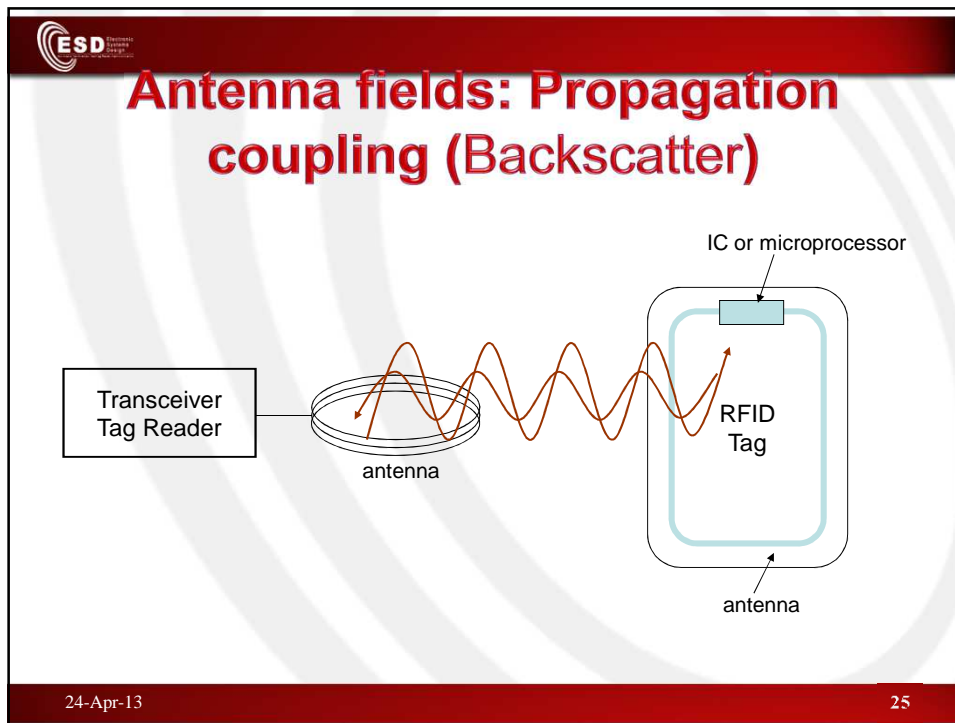
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ESD Elements
Security
Defense

Antenna fields: Inductive coupling

The diagram illustrates the inductive coupling between a Transceiver Tag Reader and an RFID Tag. On the left, a box labeled "Transceiver Tag Reader" is connected to an "antenna" represented by two overlapping loops. On the right, an "RFID Tag" is shown as a rounded rectangle containing an "IC or microprocessor" at the top and an "antenna" at the bottom, also represented by two overlapping loops. Orange magnetic field lines are shown between the two antennas, representing the inductive coupling between them.

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ESD Elements Energy 2012

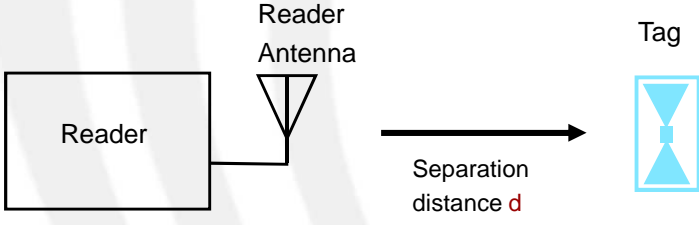
Operational frequencies

Frequency Ranges	LF 125 KHz	HF 13.56 MHz	UHF 868 - 915 MHz	Microwave 2.45 GHz & 5.8 GHz
Typical Max Read Range (Passive Tags)	Shortest 1"-12"	Short 2"-24"	Medium 1'-10'	Longest 1'-15'
Tag Power Source	Generally passive tags only, using inductive coupling	Generally passive tags only, using inductive or capacitive coupling	Active tags with integral battery or passive tags using capacitive storage, E-field coupling	Active tags with integral battery or passive tags using capacitive storage, E-field coupling
Data Rate	Slower	Moderate	Fast	Faster
Ability to read near metal or wet surfaces	Better	Moderate	Poor	Worse
Applications	Access Control & Security Identifying widgets through manufacturing processes or in harsh environments Ranch animal identification Employee IDs	Library books Laundry identification Access Control Employee IDs	supply chain tracking Highway toll Tags	Highway toll Tags Identification of private vehicle fleets in/out of a yard or facility Asset tracking

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ESD Elements Energy Systems

Reader->Tag power transfer



Reader

Reader Antenna

Tag

Separation distance d

Q: If a reader transmits P_r watts, how much power P_t does the tag receive at a separation distance d ?

A: It depends-

- UHF (915MHz) : Far field propagation : $P_t \propto 1/d^2$
- HF (13.56MHz) : Inductive coupling : $P_t \propto 1/d^6$


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ESD Elements Energy Systems

Limiting factors for passive RFID

1. Reader transmitter power P_r (Gov't. limited)
2. Reader receiver sensitivity S_r
3. Reader antenna gain G_r (Gov't. limited)
4. Tag antenna gain G_t (Size limited)
5. Power required at tag P_t (Silicon process limited)
6. Tag modulator efficiency E_t


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Implications

- Since $P_t \propto 1/d^2$, doubling read range requires 4X the transmitter power.
- Larger antennas can help, but at the expense of larger physical size because $G\{t,r\} \propto \text{Area}$.
- More advanced CMOS process technology will help by reducing P_t .
- At large distances, reader sensitivity limitations dominate.

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RF effects of common materials

Material	Effect(s) on RF signal
Cardboard	Absorption (moisture) Detuning (dielectric)
Conductive liquids (shampoo)	Absorption
Plastics	Detuning (dielectric)
Metals	Reflection
Groups of cans	Complex effects (lenses, filters) Reflection
Human body / animals	Absorption, Detuning, Reflection

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ESD Elements Energy Systems

Communication protocols

- Listen before talk
- Mandatory listen time of >5 msec before each transmission

Max 4 sec TX then re-listen for 100 msec

Transmission from other Readers

865MHz 200KHz 867MHz

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ESD Elements Energy Systems

TDMA based solution

- Assign different time slots and/or frequencies to nearby readers
 - Reduces to graph coloring problem (readers form vertices)
- Only reader to reader interference
 - Assign different operating frequencies
- Only multiple reader to tag interference
 - Assign different time slots for operation
- Both types of interference
 - First allot different time slots, then frequencies

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ESD Elements of Smart Devices

Beacon based solution

- A reader while reading tag, periodically sends a beacon on the control channel
- Assumptions
 - Separate control channel between readers
 - The range in the control channel is sufficient for a reader to communicate with all the possible readers that might interfere in the data channel

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ESD Elements of Smart Devices

Beacon based solution (contd.)

```

    graph TD
      IDLE -- "Want to read tag" --> Decision{Time Since Last Beacon}
      Decision -- "< T" --> Waiting
      Decision -- ">= T" --> Reading
      Waiting -- "Beacon Heard" --> Contend
      Contend -- "Collision/ Choose a new 'R'" --> Contend
      Contend -- "No Beacon Till 'R' time wait" --> Reading
      Reading -- "Reading Complete" --> IDLE
      Contend -- "Time Since Last Beacon >= T / Choose a new 'R'" --> Waiting
    
```

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Multiple Tags


When multiple tags are in range of the reader:

- All the tags will be excited at the same time.
- Makes it very difficult to distinguish between the tags.

Collision avoidance mechanisms:

- Probabilistic:
 - Tags return at random times.
- Deterministic:
 - Reader searches for specific tags.

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Tag Collision Problem

- Multiple tags simultaneously respond to query
 - Results in collision at the reader
- Several approaches
 - Tree algorithm
 - Memoryless protocol
 - Contactless protocol
 - I-code protocol

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ESD Elements of Security Design

Tree Algorithm

- Reader queries for tags
- Reader informs in case of collision and tags generates 0 or 1 randomly
- If 0 then tag retransmits on next query
- If 1 then tag becomes silent and starts incrementing its counter (which is initially zero)
- Counter incremented every time collision reported and decremented every time identification reported
- Tag remains silent till its counter becomes zero

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ESD Elements of Security Design


Tree Algorithm – Example

Reader informs tags in case of collision and tags generate 0 or 1

- If 0 then tag retransmits on next query, else tag becomes silent and starts a counter. Counter incremented every time collision reported and decremented otherwise.

Unidentified silent tags
 Unidentified tags responding to queries
 Identified silent tags


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Tree Algorithm - Complexity

- Time Complexity – $O(n)$ where n is number of tags to be identified
- Message Complexity
 - n is unknown – $\theta(n \log n)$
 - n is known - $\theta(n)$
- Overheads
 - Requires random number generator
 - Requires counter

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Memoryless Protocol

- Assumption: tagID stored in k bit binary string
- Algorithm
 - Reader queries for prefix p
 - In case of collision queries for p_0 or p_1
- Time complexity
 - Running time – $O(n)$
 - Worst Case – $n^*(k + 2 - \log n)$
- Message Complexity – $k^*(2.21 \log n + 4.19)$

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ESD

Memoryless Protocol – Example

- Reader queries for prefix p
- In case of collision, reader queries for $p0$ or $p1$
- Example: consider tags with prefixes: 00111, 01010, 01100, 10101, 10110 and 10111

Step	Query Prefix	Response
1	0	Collision
2	1	Collision
3	00	00111 (Identified)
4	01	Collision
5	10	Collision
6	11	No Response
7	010	01010 (Identified)
8	011	01100 (Identified)
9	100	No Response
10	101	Collision
11	1010	10101 (Identified)
12	1011	Collision
13	10110	10110 (Identified)
14	10111	10111 (Identified)

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Contactless Protocol

- Assumption: tagID stored in k bit binary string
- Algorithm
 - Reader queries for (i) th bit
 - Reader informs in case of collision
 - Tags with (i) th bit 0 become silent and maintain counter
 - Tags with (i) th bit 1 respond to next query for $(i+1)$ th bit
- Time complexity – $O(2^k)$
- Message complexity – $O(m(k+1))$, where m is number of tags

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ESD Elements of Security Design

Contactless Protocol – Example

- Reader queries for (i)th bit
- Reader informs in case of collision
 - Tags with (i)th bit 0 become silent and maintain counter
 - Tags with (i)th bit 1 respond to next query for (i+1)th bit
- Example: tags with prefixes: 01, 10 and 11


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ESD Elements of Security Design

I-Code Protocol

- Based on slotted ALOHA principle
- Algorithm
 - Reader provides time frame with N slots, N calculated for estimate n of tags
 - Tags randomly choose a slot and transmit their information
 - Responses possible for each slot are
 - Empty, no tag transmitted in this slot – c_0
 - Single response, identifying the tag – c_1
 - Multiple responses, collision – c_k

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I-Code Protocol

- New estimate for n : lower bound


$$\epsilon_{lb}(N, c_0, c_1, c_k) = c_1 + 2c_k$$

- Using estimate n , N calculated
- N becomes constant after some time
- Using this N calculate number of read cycles s to identify tags with a given level of accuracy α

N slots	1	4	8	16	31	64	128	256
n_low	-	-	-	1	10	17	51	112
n_high	-	-	-	9	27	56	129	∞

- Time complexity – $t_0^*(s+p)$
 - t_0 is time for one read cycle
 - p number of read cycles for estimating N
- Message complexity – $n^*(s+p)$

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How much data?

Consider a supermarket chain implementing RFID:


- 12 bytes EPC + Reader ID + Time = 18 bytes per tag
- Average number of tags in a neighborhood store = 700,000
- Data generated per second = 12.6 GB
- Data generated per day = 544 TB
- Assuming 50 stores in the chain,
 - data generated per day = 2720 TB
- Stanford Linear Accelerator Center generates 500 TB

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 **Points to note about RFID**

- RFID benefits are due to automation and optimization.
- RFID is not a plug & play technology.
- “One frequency fits all” is a myth.
- Technology is evolving but physics has limitations.
- RFID does not solve data inconsistency within and across enterprises.
- Management of RFID infrastructure and data has been underestimated.

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 **RFID Summary**

<p>Strengths</p> <ul style="list-style-type: none"> ➤ Advanced technology ➤ Easy to use ➤ High memory capacity ➤ Small size 	<p>Weaknesses</p> <ul style="list-style-type: none"> ➤ Lack of industry and application standards ➤ High cost per unit and high RFID system integration costs ➤ Weak market understanding of the benefits of RFID technology
<p>Opportunities</p> <ul style="list-style-type: none"> ➤ Could replace the bar code ➤ End-user demand for RFID systems is increasing ➤ Huge market potential in many businesses 	<p>Threats</p> <ul style="list-style-type: none"> ➤ Ethical threats concerning privacy life ➤ Highly fragmented competitive environment

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Some Links

- <http://www.epcglobalinc.com/>
- <http://www.rfidjournal.com/>
- <http://rfidprivacy.com/>
- <http://www.rfidinc.com/>
- <http://www.buyrfid.com/>

Thank You