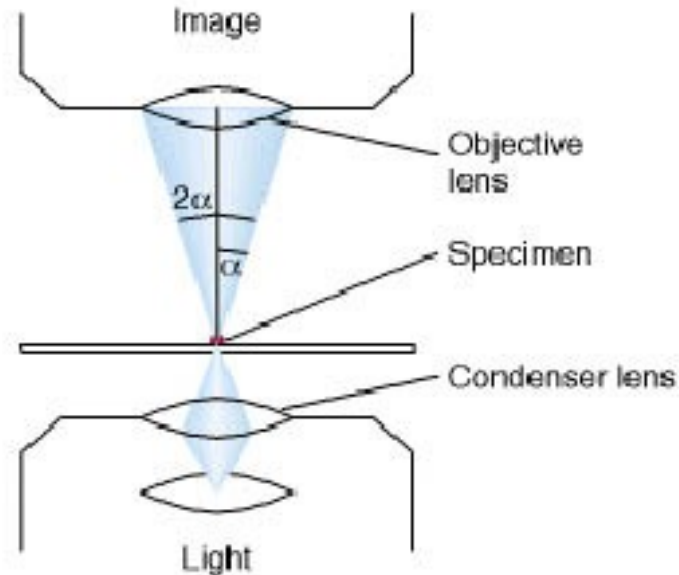


Limite di risoluzione di un microscopio

(b)



$$D = \frac{(0.61\lambda)}{N \sin \alpha}$$

$N \sin \alpha = \text{Apertura Numerica}$

Risoluzione del microscopio elettronico

$$E = h \nu, E = h \frac{c}{\lambda}, \lambda = h \frac{c}{E}$$

Microscopio ottico: $\lambda = 450nm$ (blu)

Microscopio elettronico: $\lambda = 0.6 nm - 0.001nm$

Nel microscopio elettronico il fascio e' composto da elettroni che vengono accelerati con un potenziale che va da 40kV fino a 3000kV

Risoluzione

Perché usare gli elettroni?

Esempio – calcolare la lunghezza d'onda degli elettroni accelerati da un potenziale di 10 kV:

$$\frac{1}{2}mv^2 = eV$$

$$v = \sqrt{\frac{2eV}{m}}$$

$$\lambda = \frac{h}{m} \sqrt{\frac{m}{2eV}} = \frac{h}{\sqrt{2meV}}$$

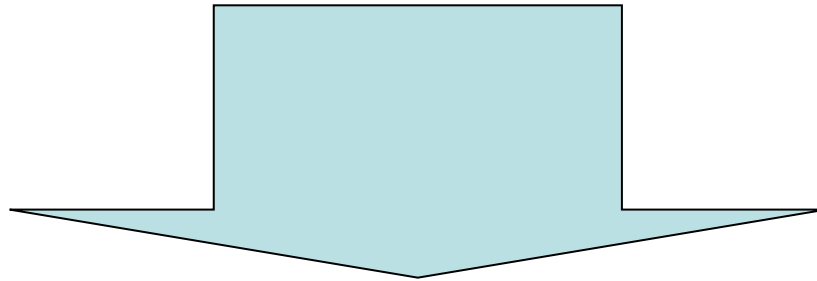
$$\lambda = \frac{6.63 \times 10^{-34} \text{ J s}}{\sqrt{2(9.11 \times 10^{-31} \text{ kg})(1.60 \times 10^{-19} \text{ C})(10^4 \text{ V})}}$$

$$\lambda = 1.23 \times 10^{-11} \text{ m} = 0.0123 \text{ nm}$$

La risoluzione è comunque limitata dall'aberrazione delle lenti.

Risoluzione del microscopio elettronico

Supponendo una apertura numerica di 1 con
 $\lambda=0.004\text{nm}$ la risoluzione sarà $d=0.0025\text{nm}$
Cioé 100,000 volte minore di un microscopio ottico.



Limite di risoluzione reale da circa 1 nm fino ad un
minimo di 2 Angstroem

(difetti delle lenti, aberrazioni, limite di contrasto ecc....)

Electron Microscopy: Resolution

L'elettrone si muove a velocità prossime a quelle della luce



Correzioni relativistiche

esempio – lunghezza d'onda per un potenziale di 100 kV

Usiamo la correzione
relativistica:

$$\lambda = \frac{h}{m} \sqrt{\frac{m}{2eV}} = \frac{h}{\sqrt{2meV(1 + \frac{eV}{2mc^2})}}$$

$$\lambda = \frac{6.63 \times 10^{-34} \text{ J s}}{\sqrt{2(9.11 \times 10^{-31} \text{ kg})(1.60 \times 10^{-19} \text{ C})(10^4 \text{ V})(1 + \frac{(1.60 \times 10^{-19} \text{ C})(10^4 \text{ V})}{2(9.11 \times 10^{-31} \text{ kg})(3 \times 10^8 \text{ m/s})^2})}}$$

$$\lambda = 3.7 \times 10^{-3} \text{ nm}$$

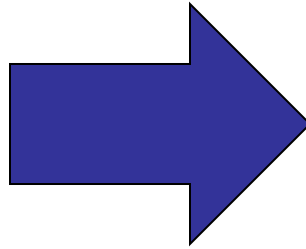
Alto potenziale → alta velocità : dimensioni atomiche

Trasformazioni di Lorentz

$$x' = \gamma(x - vt)$$

$$t' = \gamma\left(t - \frac{vx}{c^2}\right)$$

$$\gamma = \frac{1}{\sqrt{1 - \frac{v^2}{c^2}}}$$



$$\vec{p} = \frac{m\vec{v}}{\sqrt{1 - \frac{v^2}{c^2}}} = \gamma m\vec{v}$$

$$E = \frac{mc^2}{\sqrt{1 - \frac{v^2}{c^2}}} = \gamma mc^2$$

AFM

TEM

SEM

microscopio ottico

1 mm

500 μm

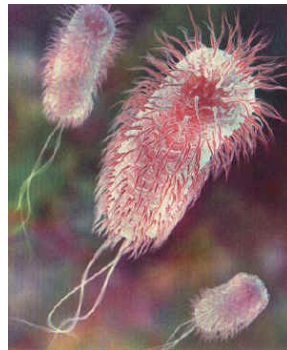
1 μm

100 nm

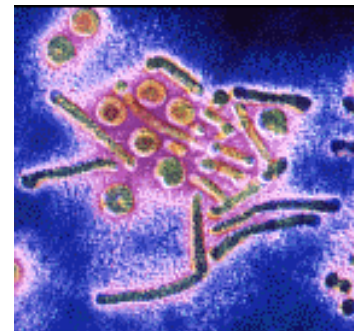
10 $\text{\AA}$



•plankton



•batterio



•virus



•atomi

SEM Cathode Comparison

	•Tungsten filament	•LaB ₆	•Field Emission
•Apparent Source Size	•100 micrometers	•5 micrometers	•<100 Angstroms
•Brightness	•1 A/cm ² steradian	•20-50 A/cm ² steradian	•100-1000 A/cm ² steradian
•Vacuum Required	•10 ⁻⁵ Torr	•10 ⁻⁶ Torr	•10 ⁻⁹ Torr

Profondità di penetrazione

Fascio incidente = 20 kV

Elettroni retrodiffusi

Al 0.7 μm

Au 0.07 μm

Elettroni secondari

Al 50 nm

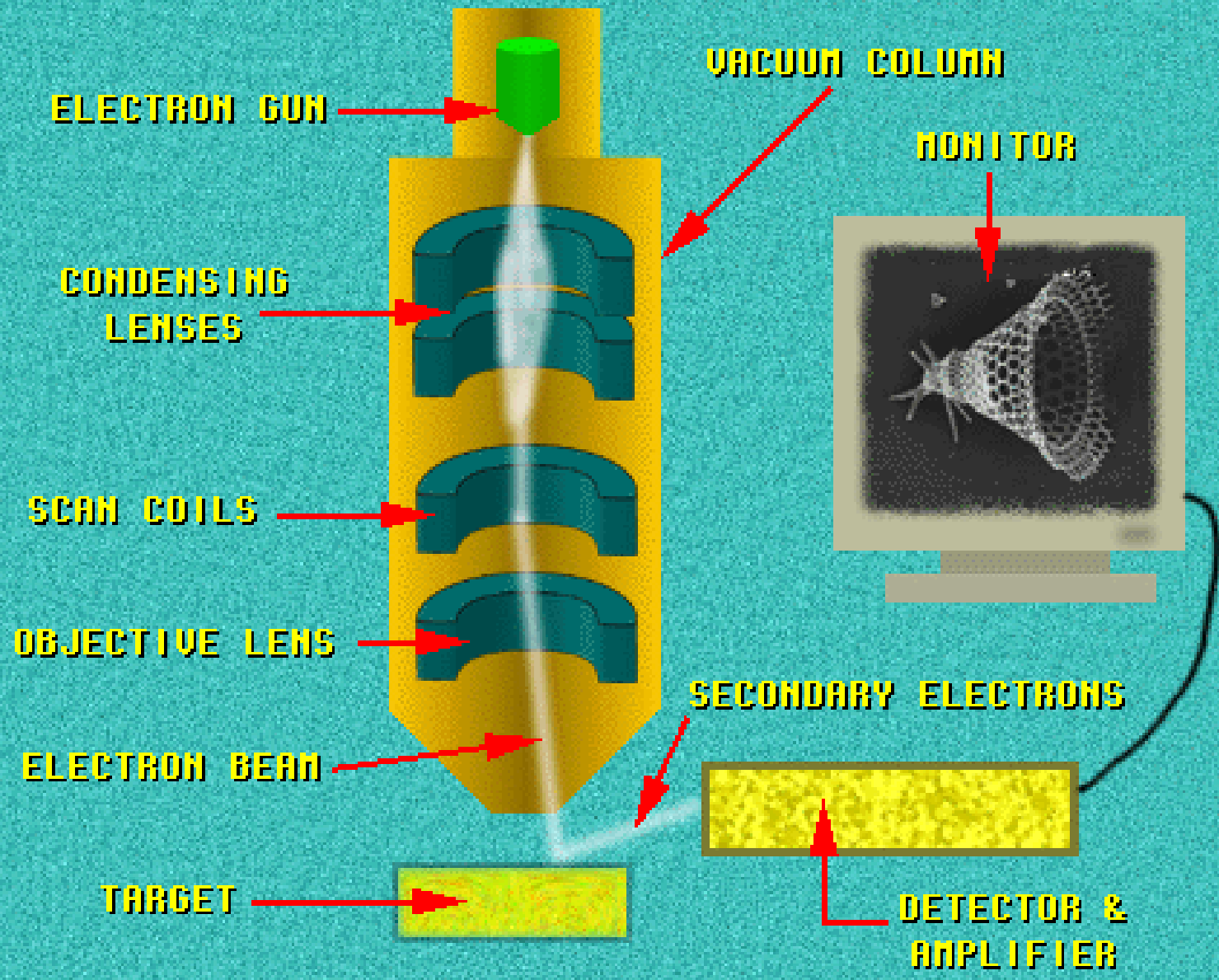
Au 5 nm

Raggi X

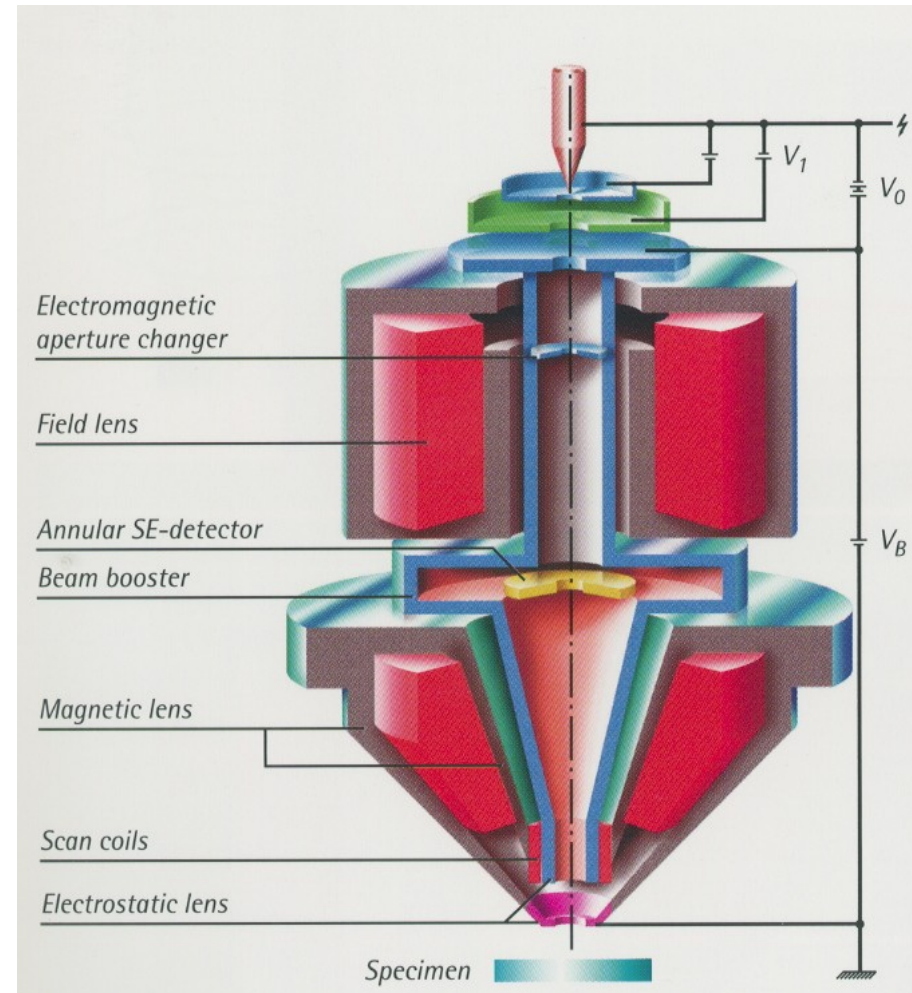
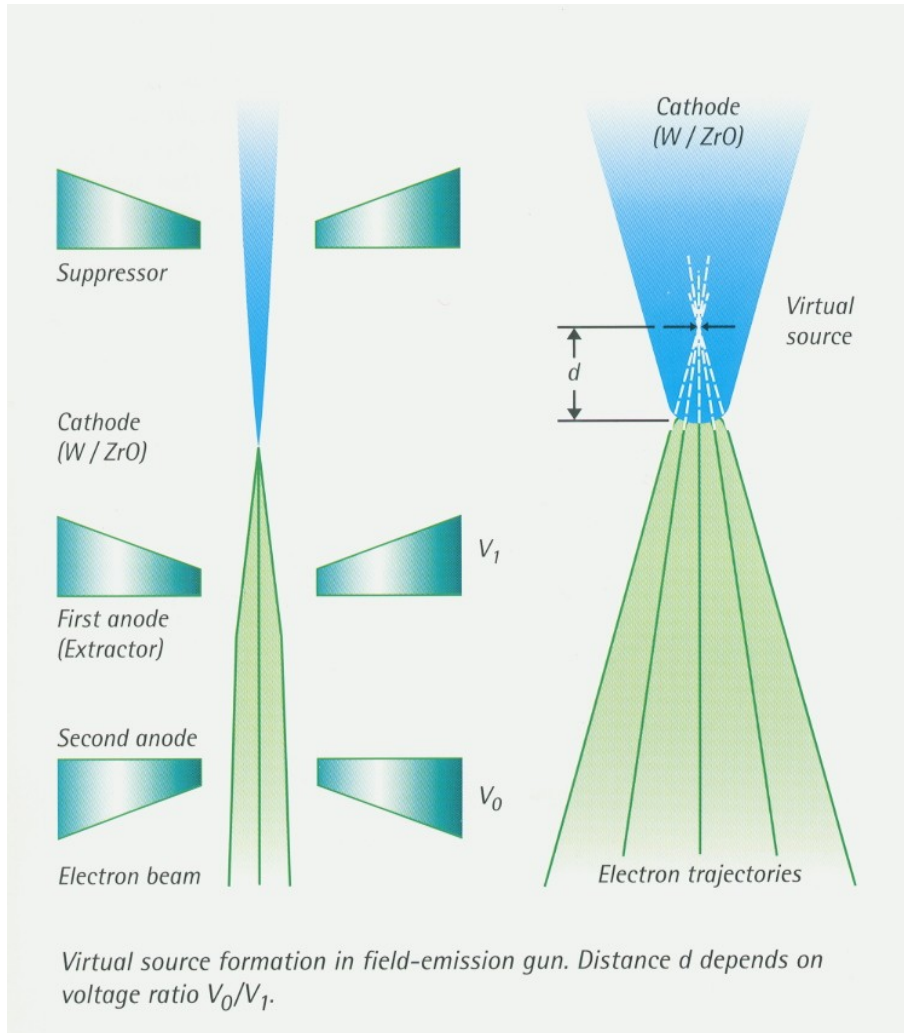
Al 2 μm

Au 0.2 μm

SCANNING ELECTRON MICROSCOPE



FEG (Field Emission Gun)

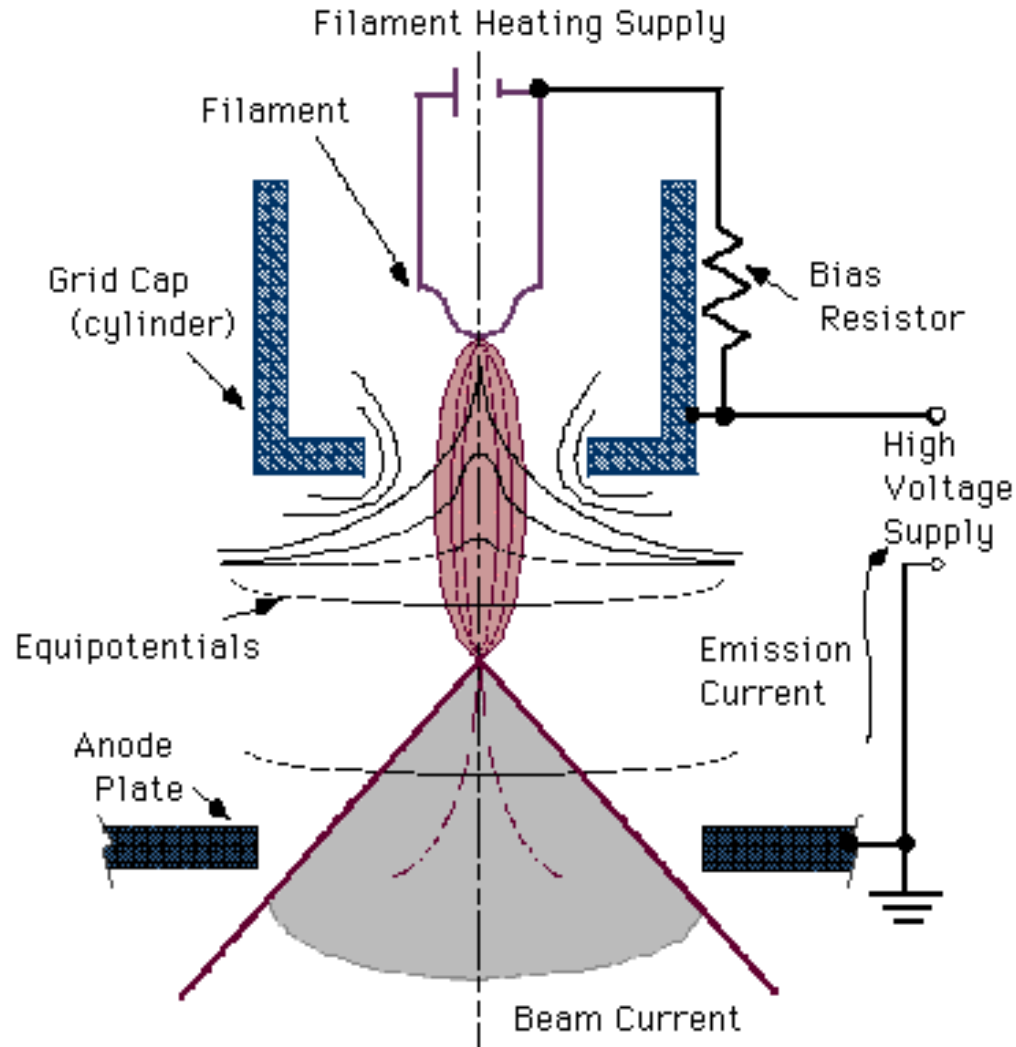


100 V - 30 kV

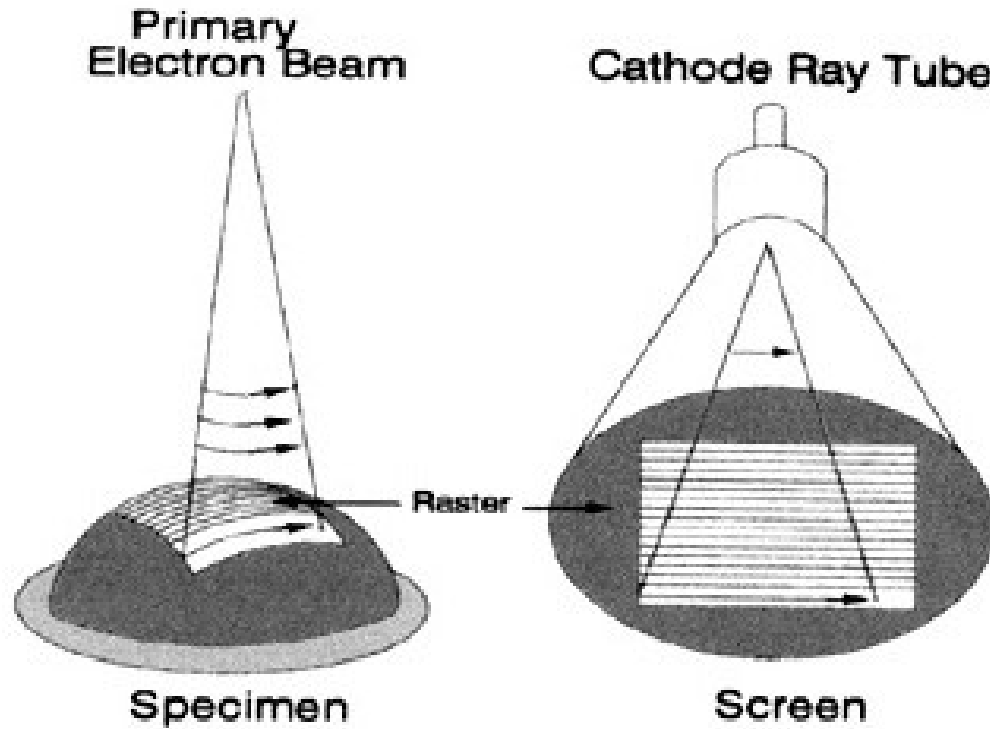
Risoluzione: 1.5 nm a 20 kV

Ingrandimenti fino a 500000

Il fascio di elettroni viene generato da un filamento riscaldato che emette elettroni (catodo), generalmente di tungsteno, per poi essere accelerati da un anodo.

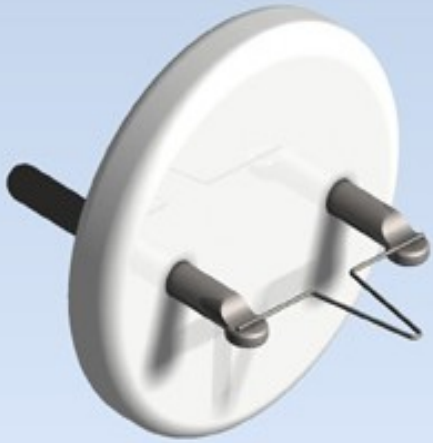


Formazione dell'immagine con il microscopio elettronico a scansione

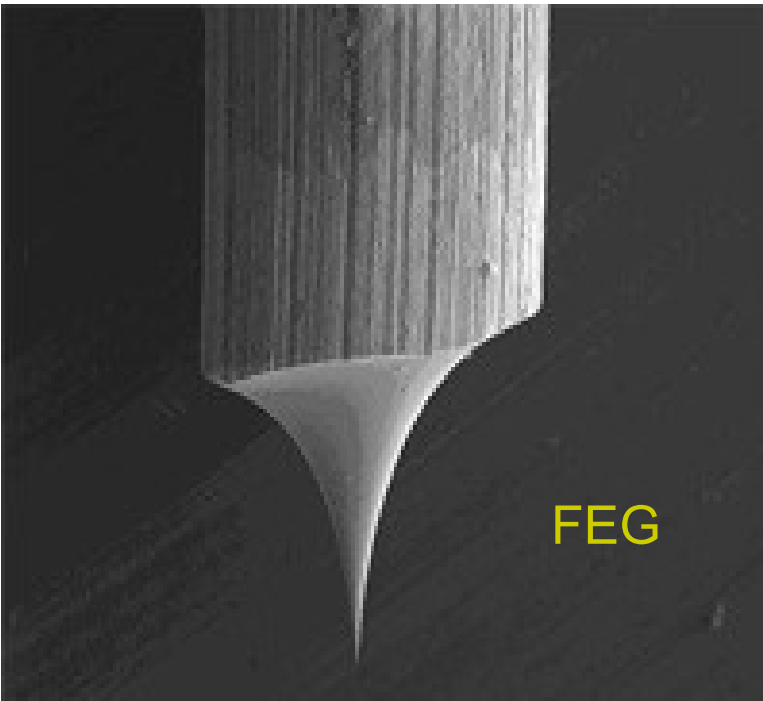
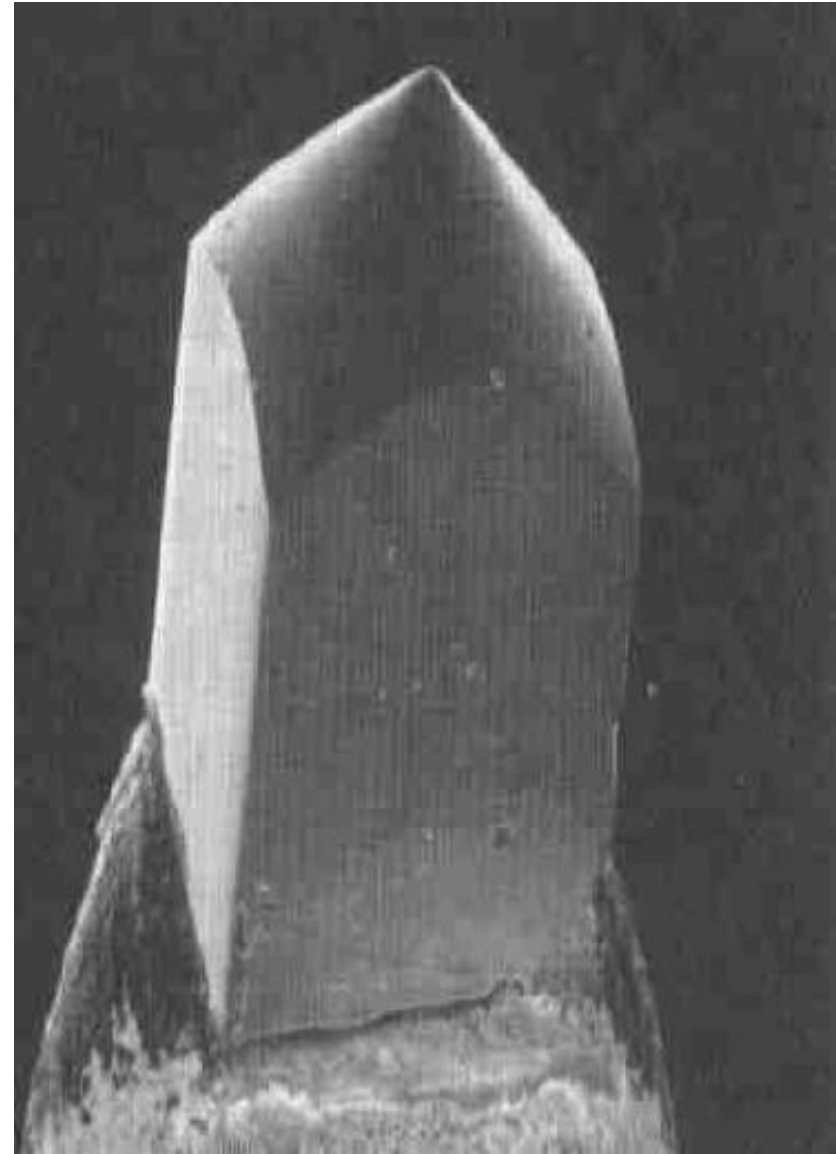


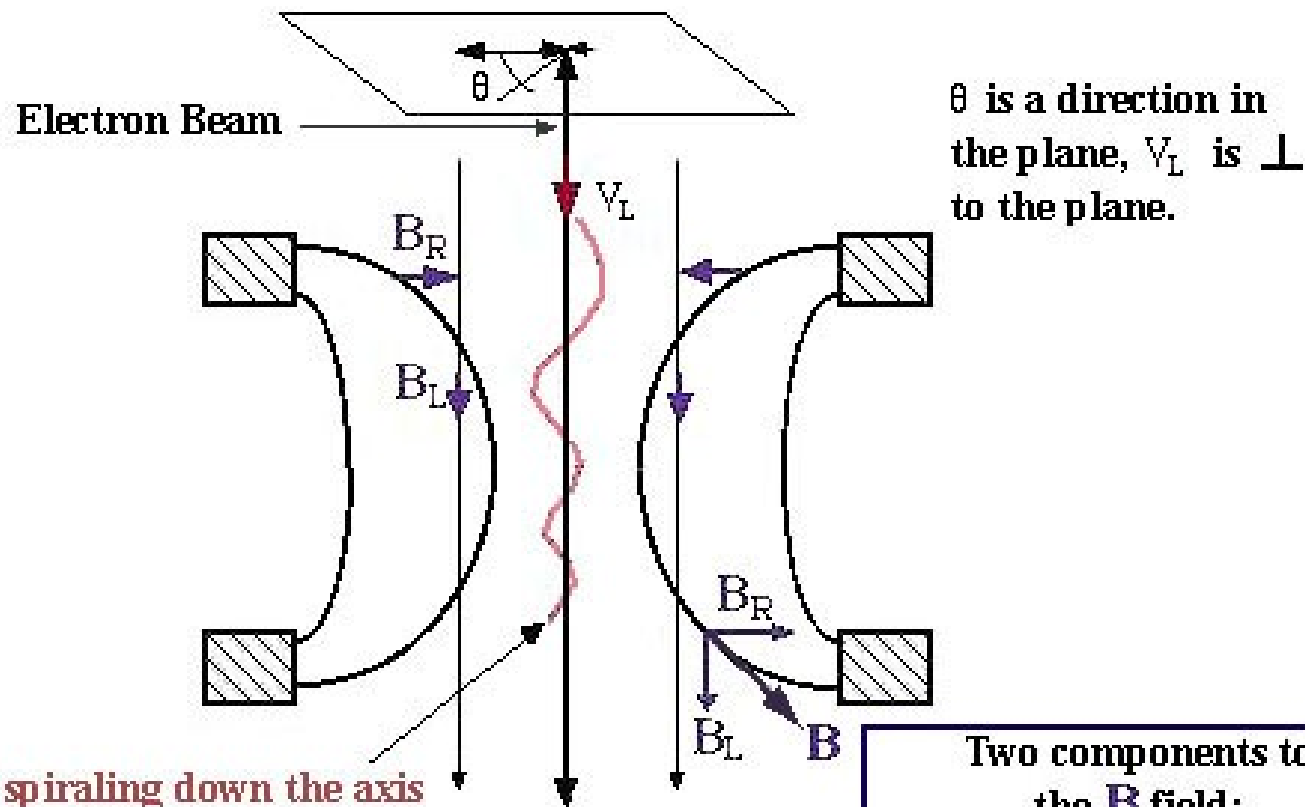
Un fascio focalizzato di elettroni viene spazzato su una superficie rettangolare detta “raster”, il fascio viene fatto passare da destra a sinistra per centinaia di volte.

Filamento di tungsteno

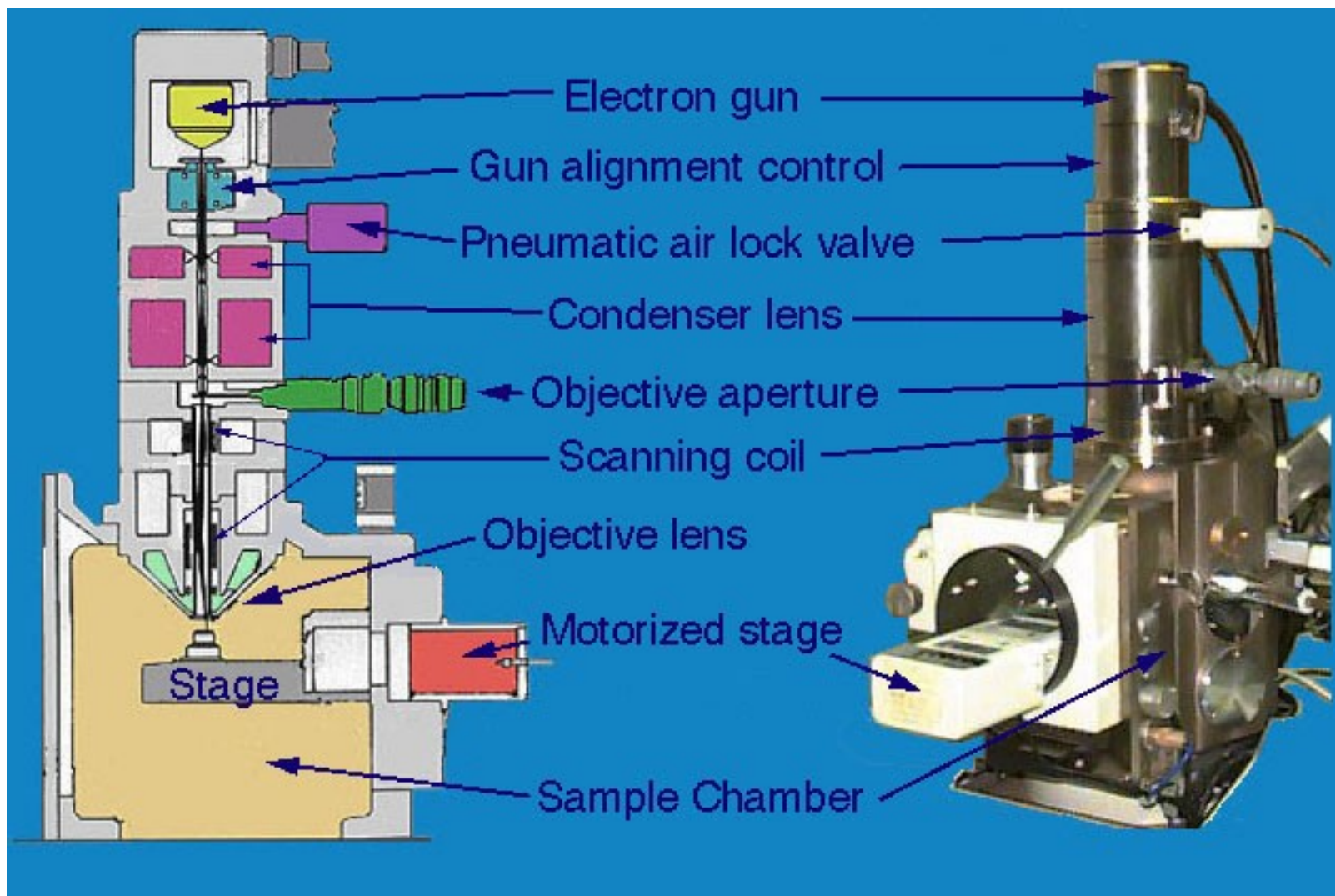


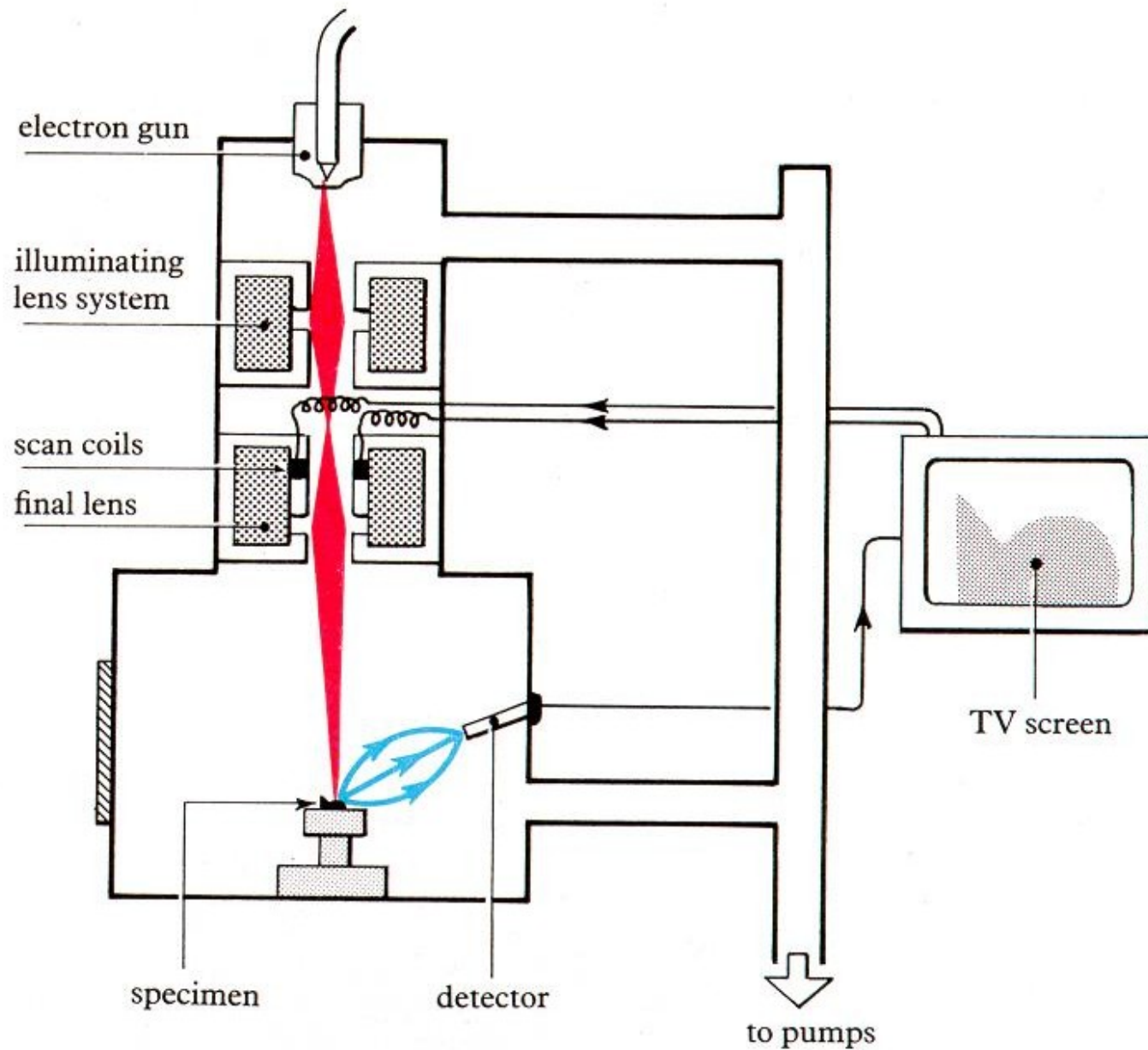
Filamento di LaB_6

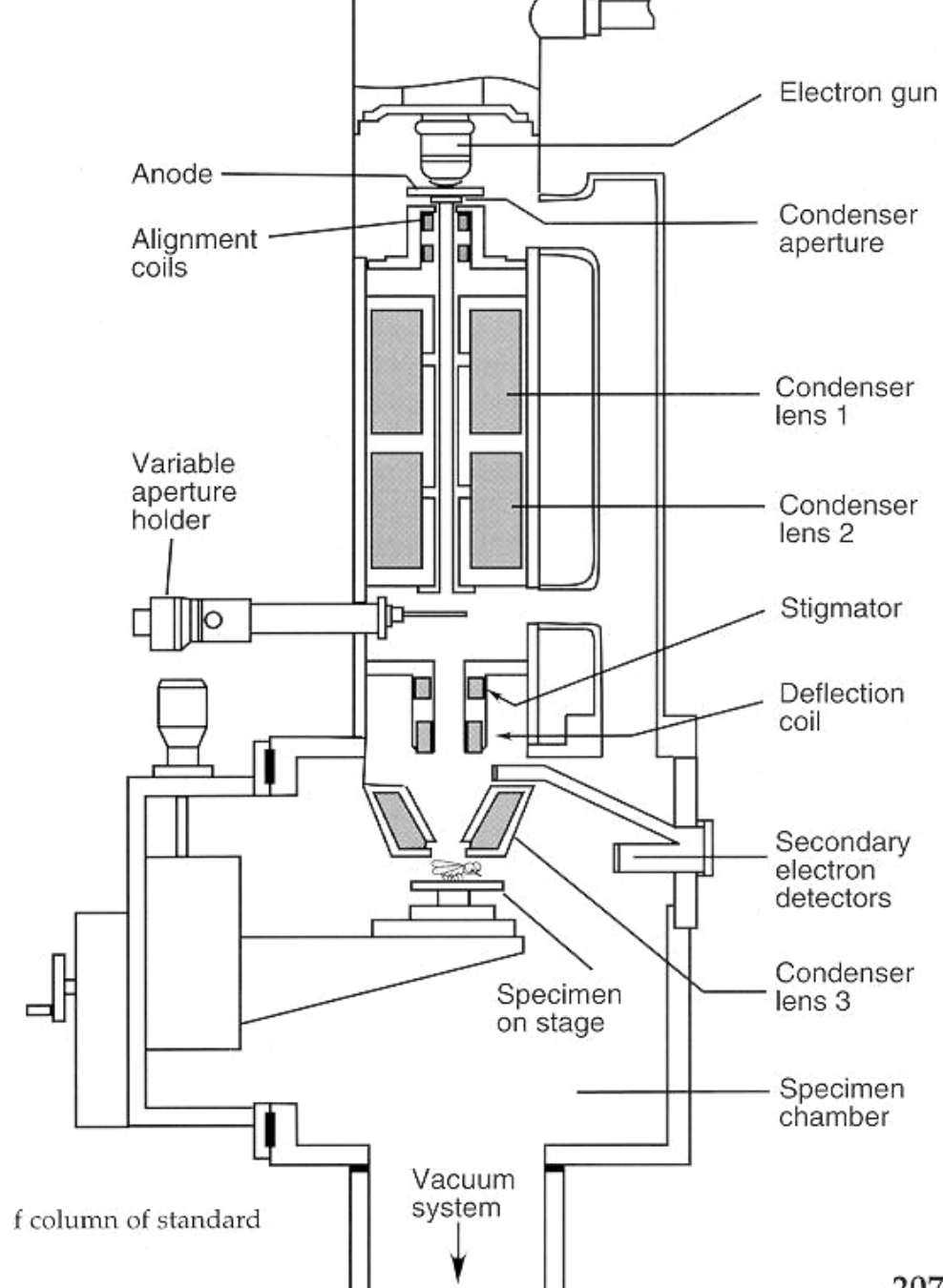


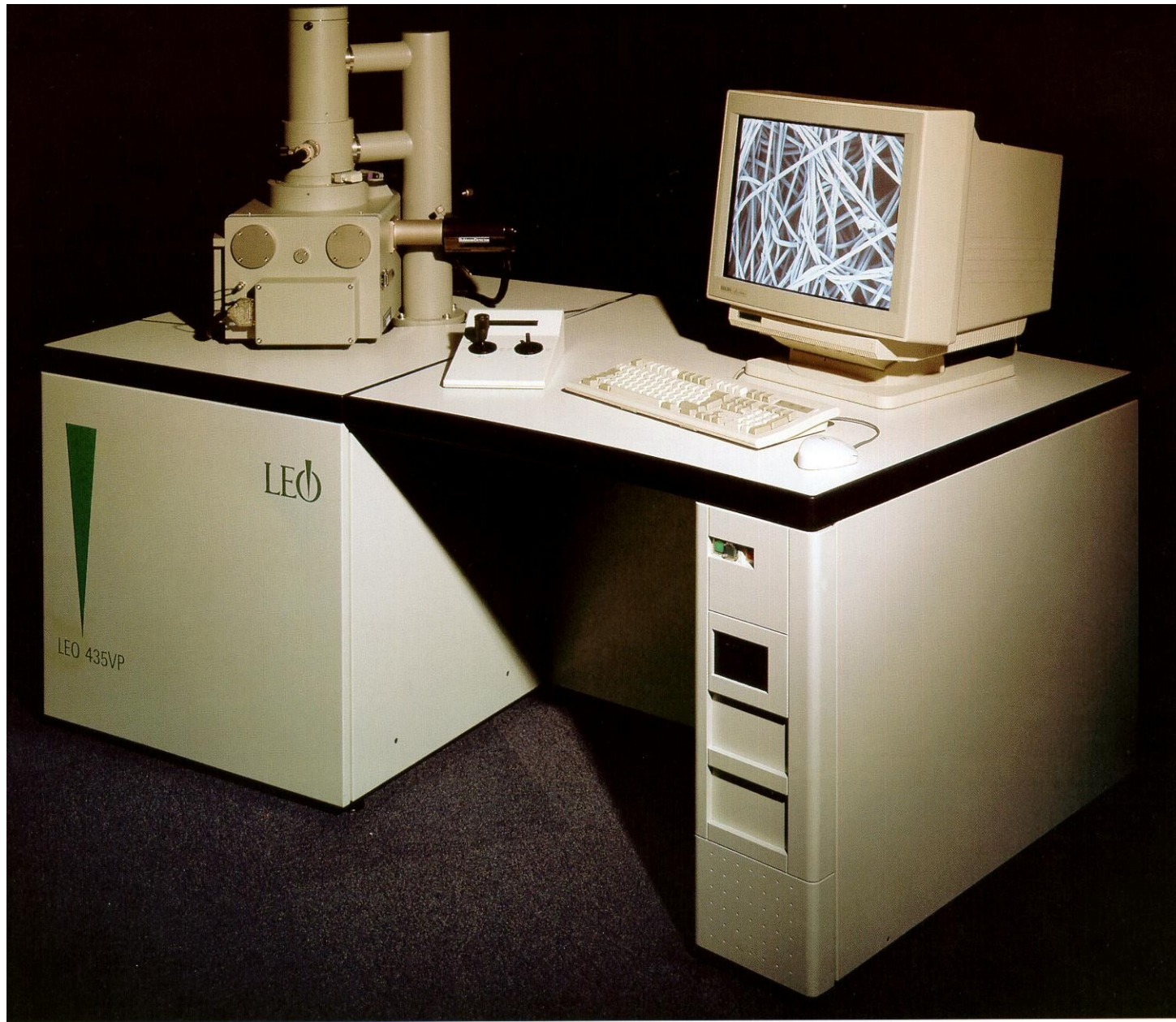


Nonaxial electrons will experience a force both down the axis and one radial to it. Only electrons traveling down the axis feel equal radial forces from all sides of the lens. The unequal force felt by the off-axis electrons causes spiralling about the optic axis.





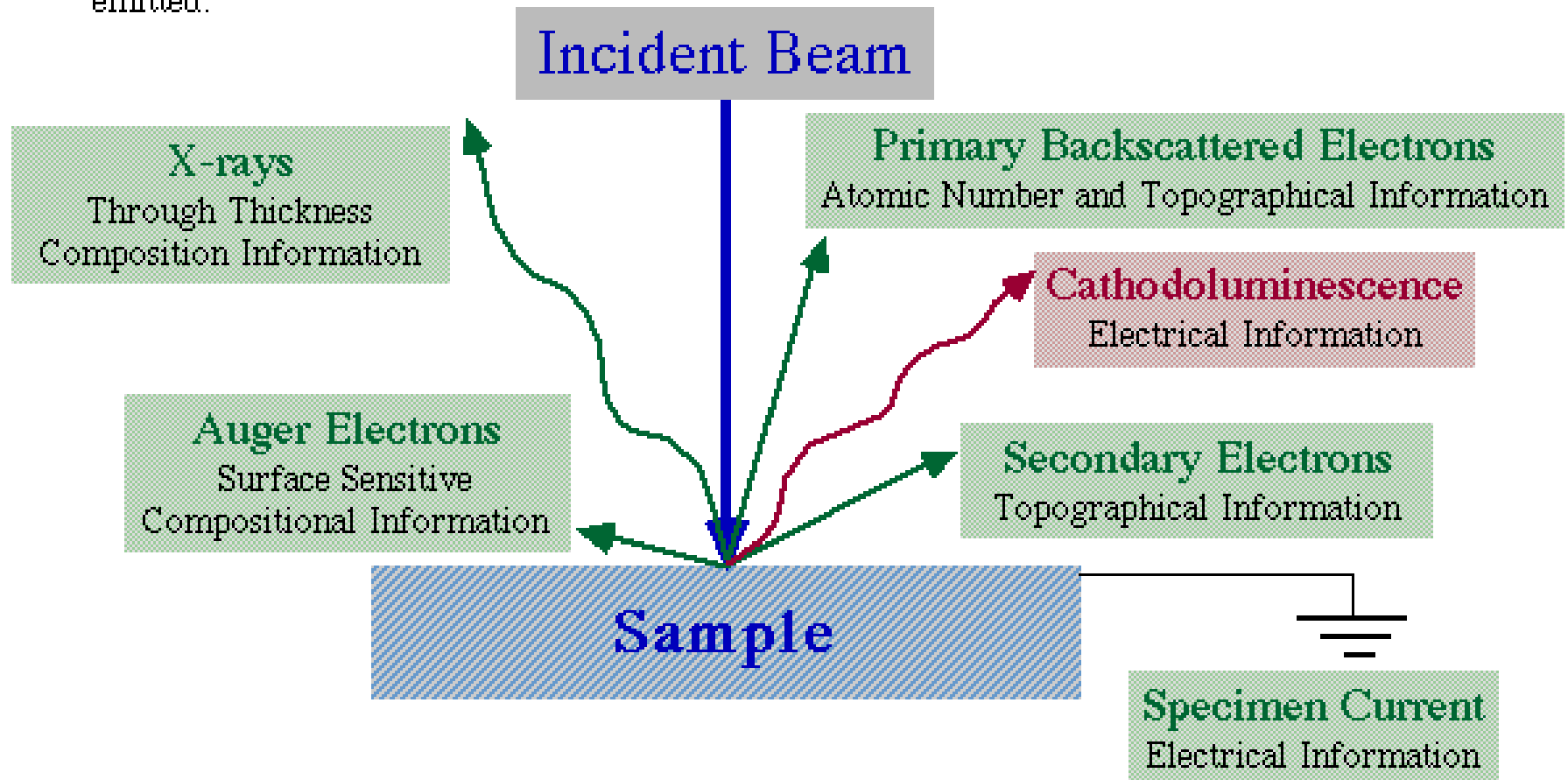




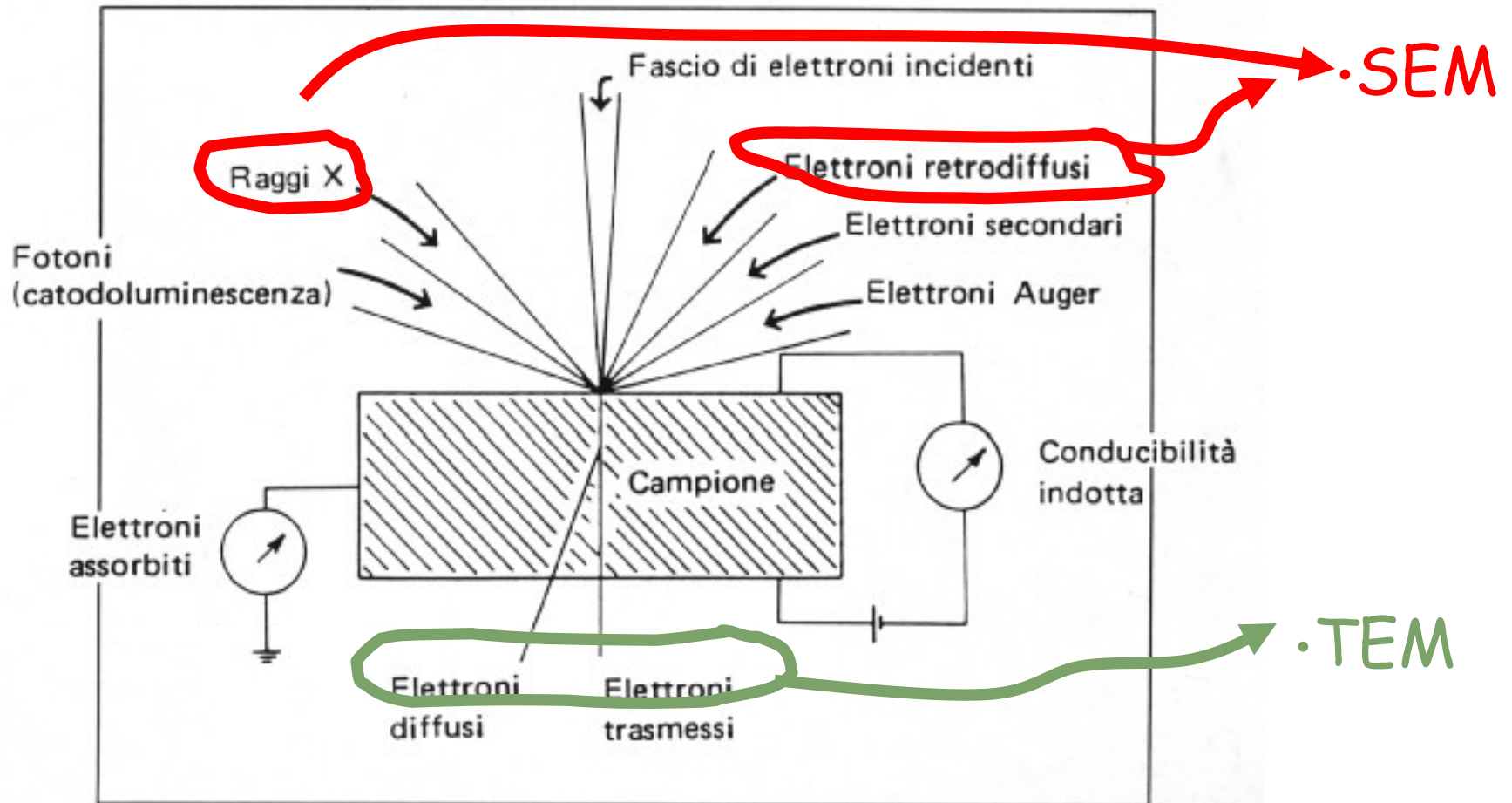
SEM Setup

Electron/Specimen Interactions

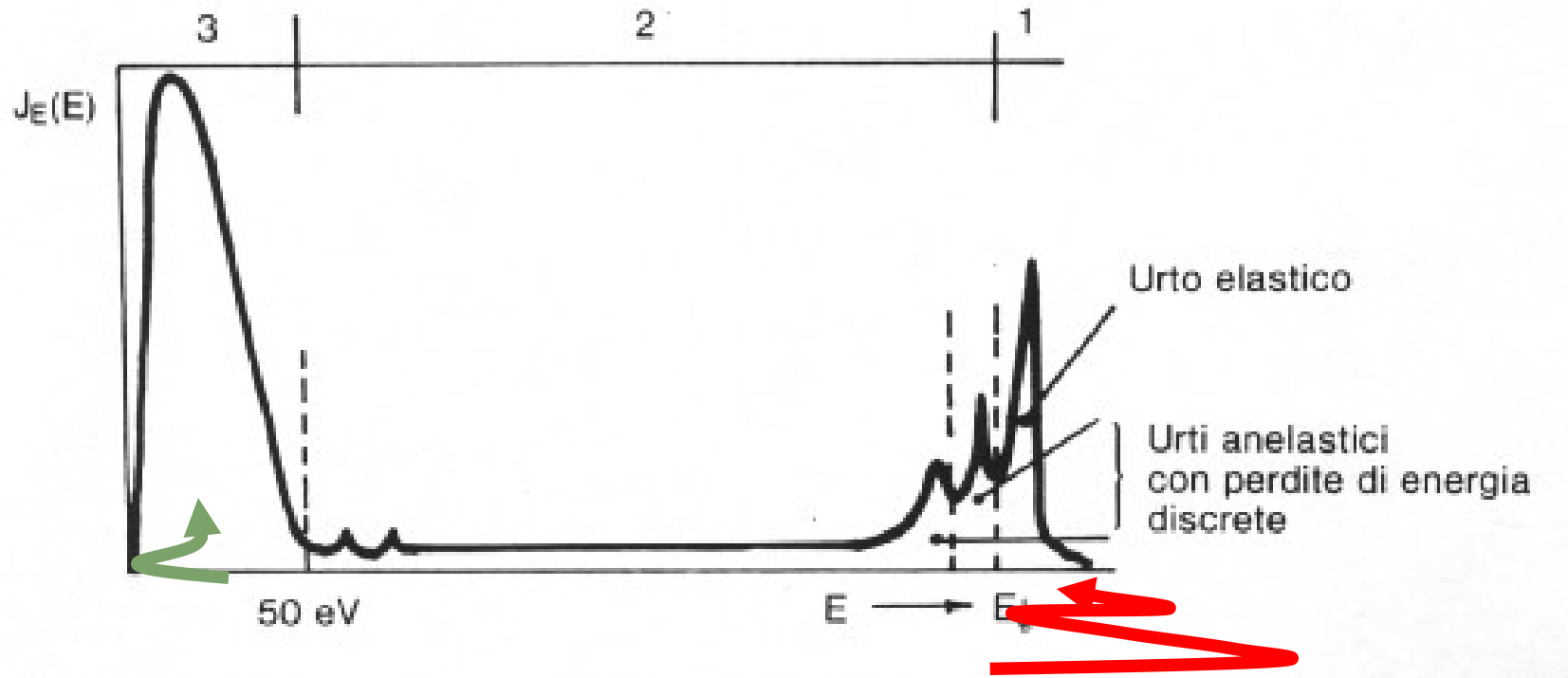
When the electron beam strikes the sample, both **photon** and **electron** signals are emitted.



fascio incidente di elettroni che interagisce con il campione



Segnali ottenuti



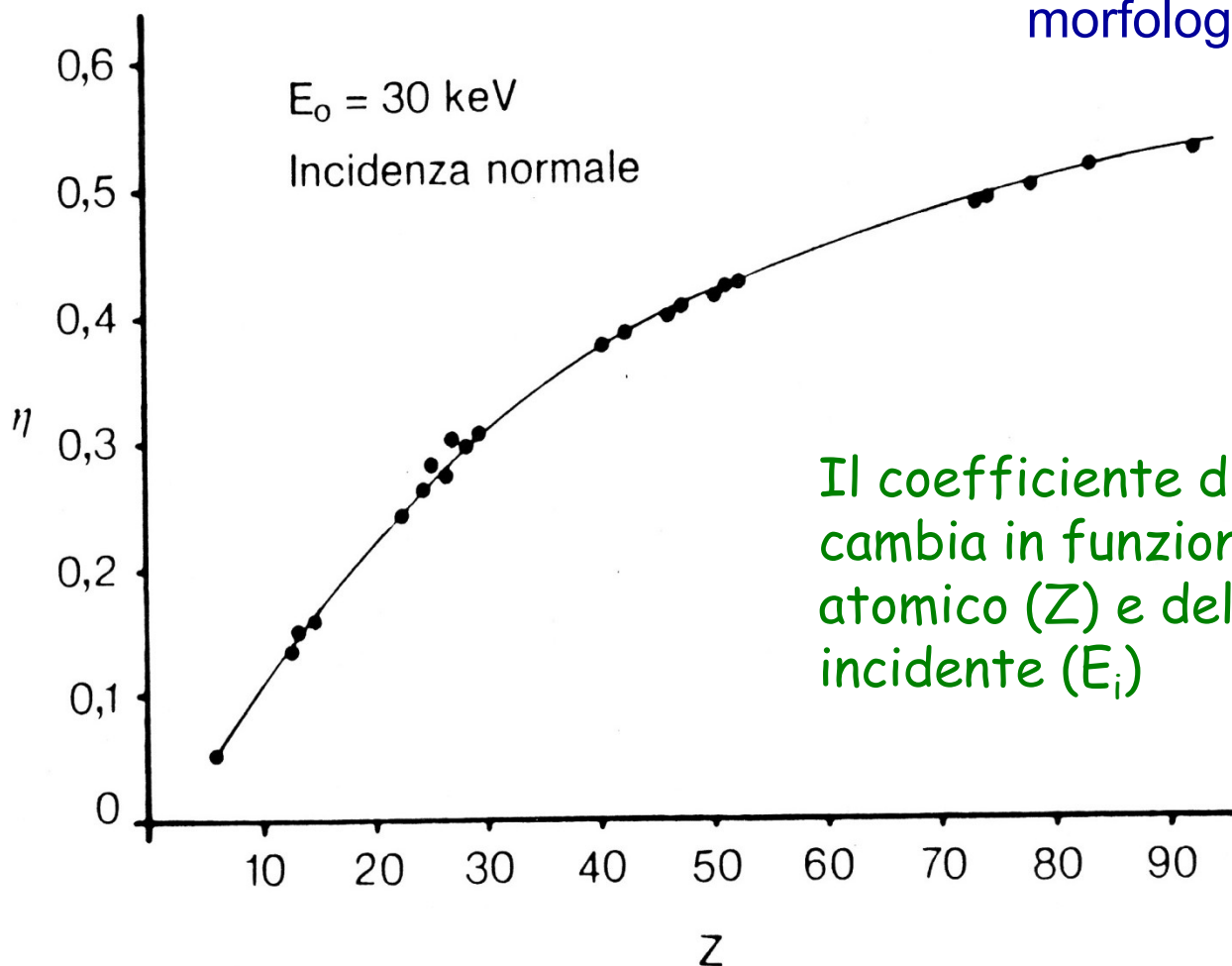
- Elettroni secondari: urti anelastici
- Elettroni retrodiffusi: urti elastici

Elettroni retrodiffusi

Subiscono urti

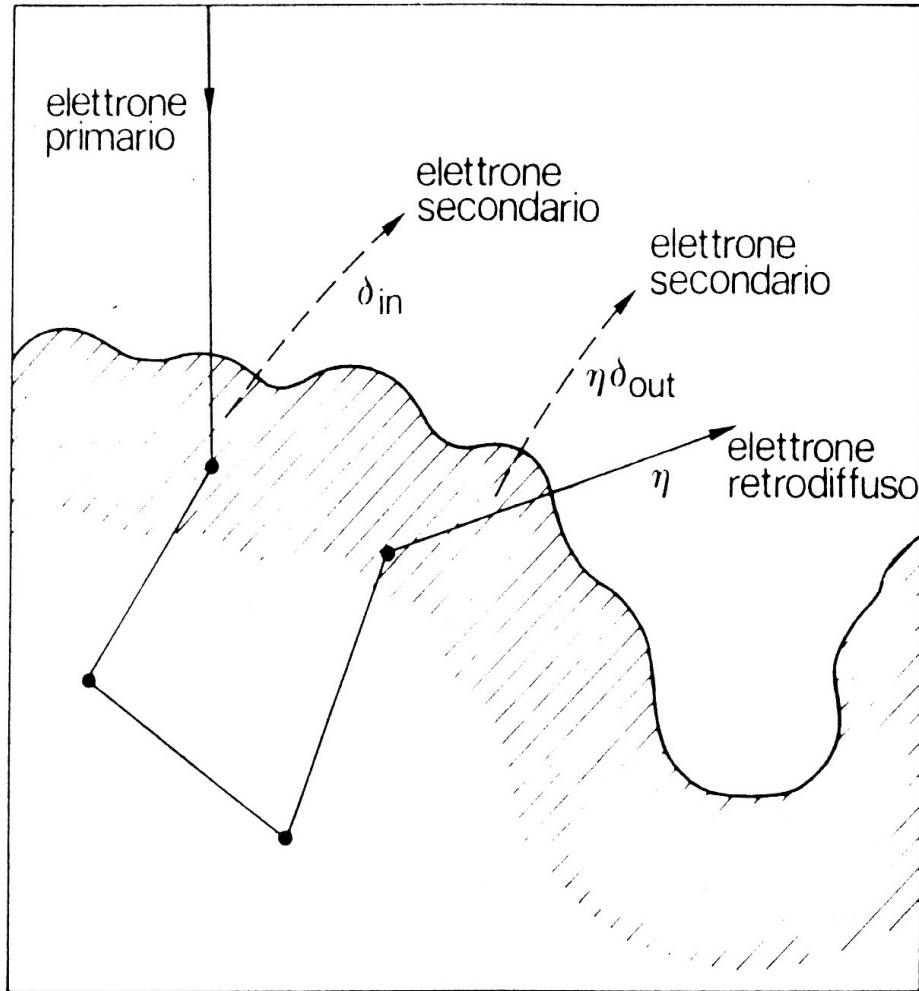
- elastici
- elastici ed anelastici

Gli elettroni retrodiffusi danno informazioni soprattutto sulla **COMPOSIZIONE** del campione e, in minor misura, sulla morfologia del campione



Il coefficiente di retrodiffusione cambia in funzione del numero atomico (Z) e dell'energia del fascio incidente (E_i)

Elettroni secondari

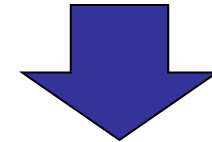


generati da elettroni primari e retrodiffusi

prodotti in seguito ad urti anelastici

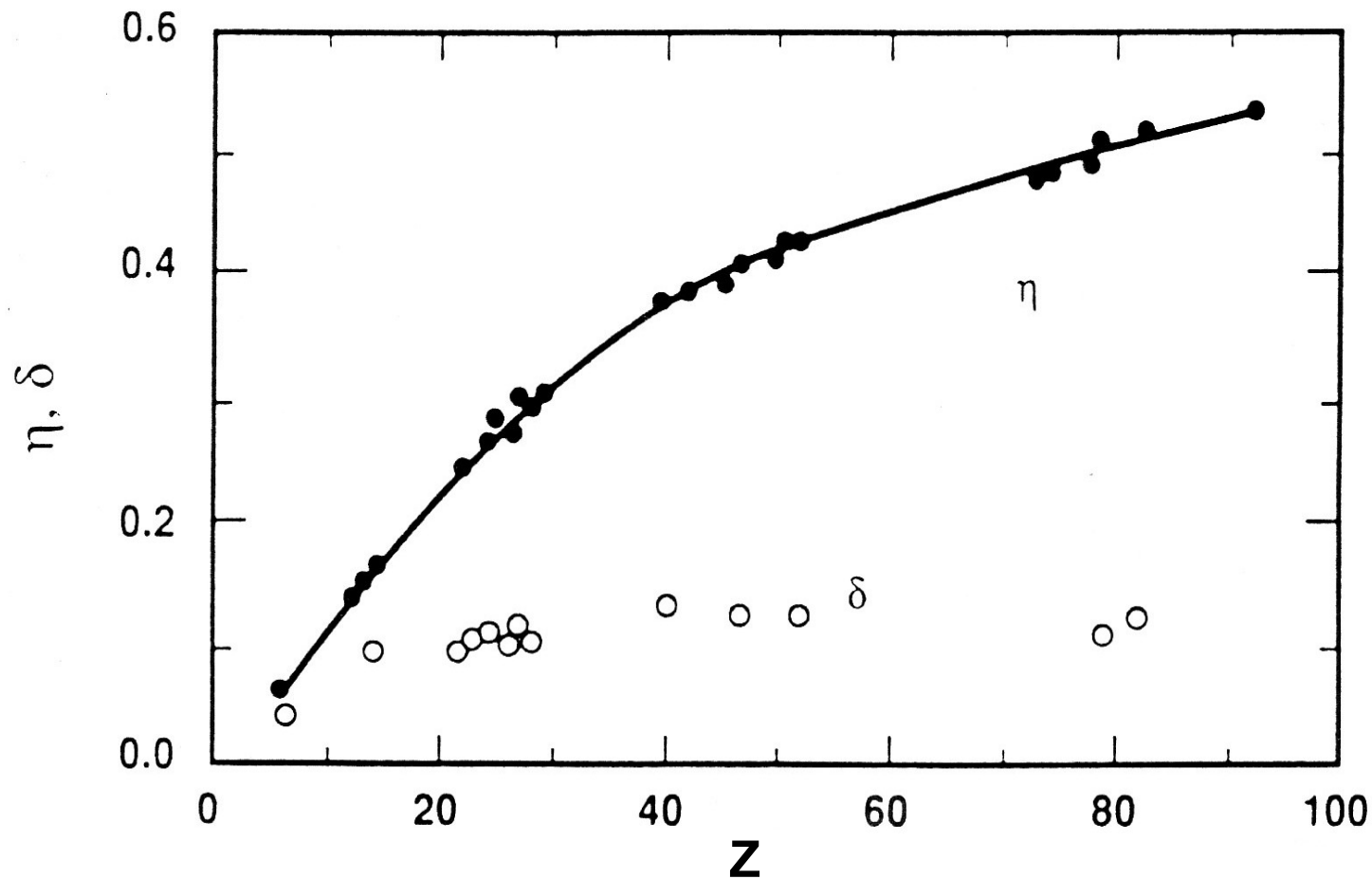
emergono da profondità inferiori a 10 nm

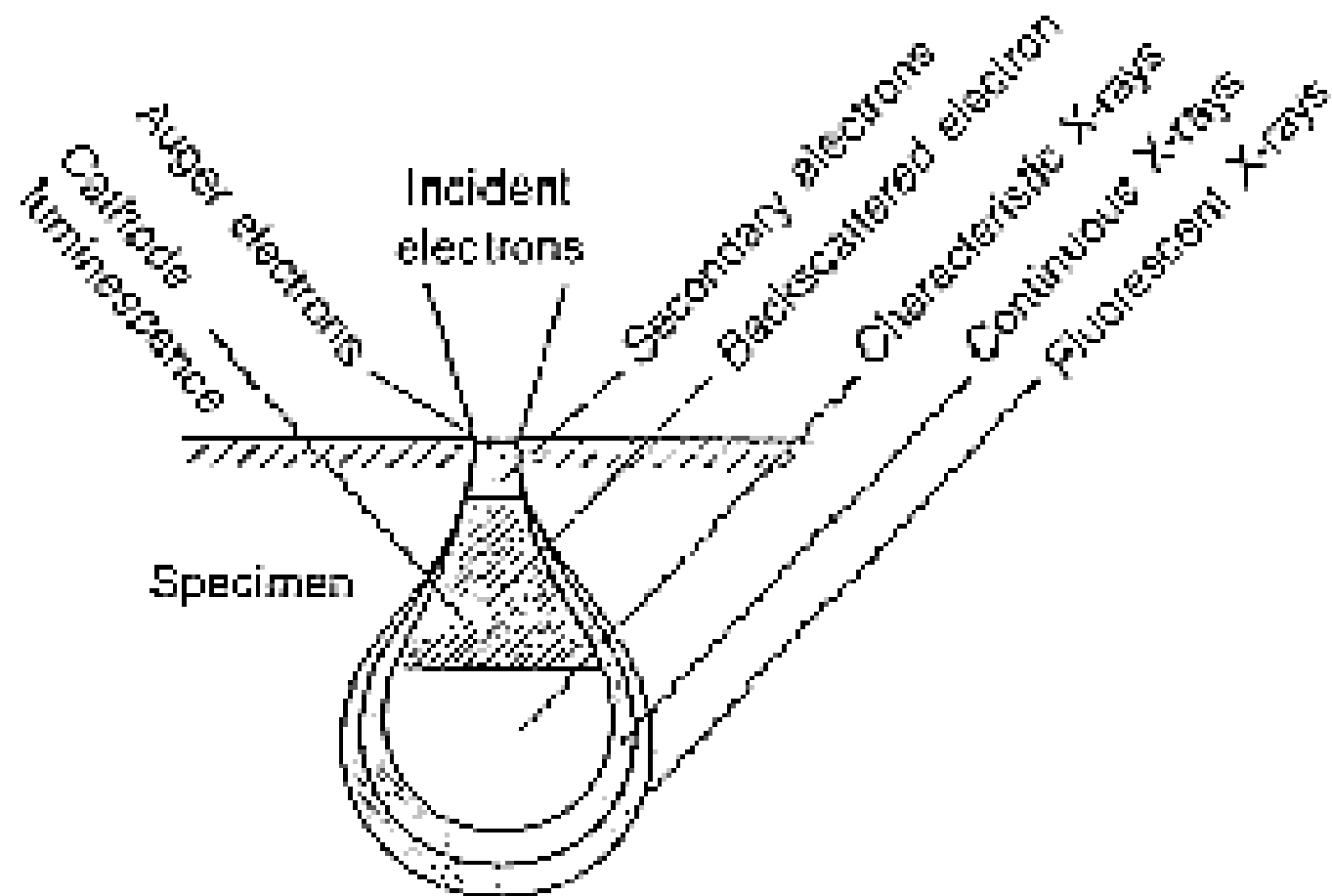
Elettroni secondari

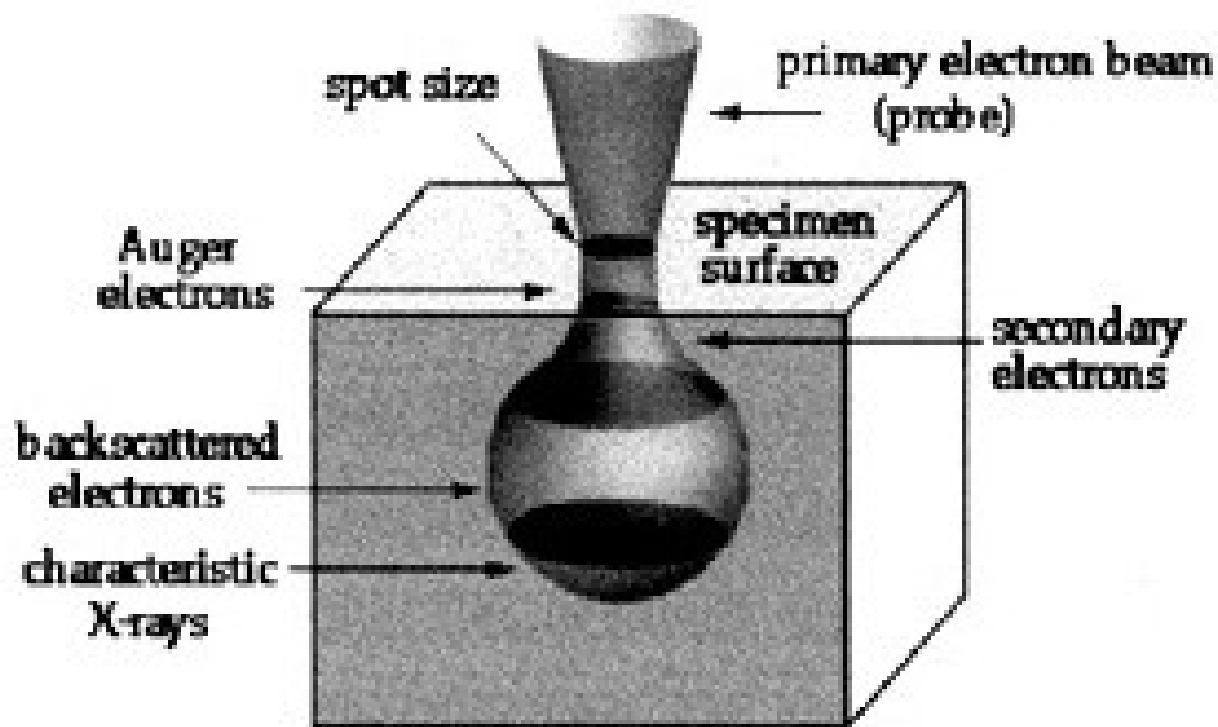


Informazioni su morfologia
del campione e, in minor
misura, sulla composizione del
campione

Confronto fra il coefficiente di retrodiffusione (η) e il coefficiente di emissione degli elettroni secondari (δ)

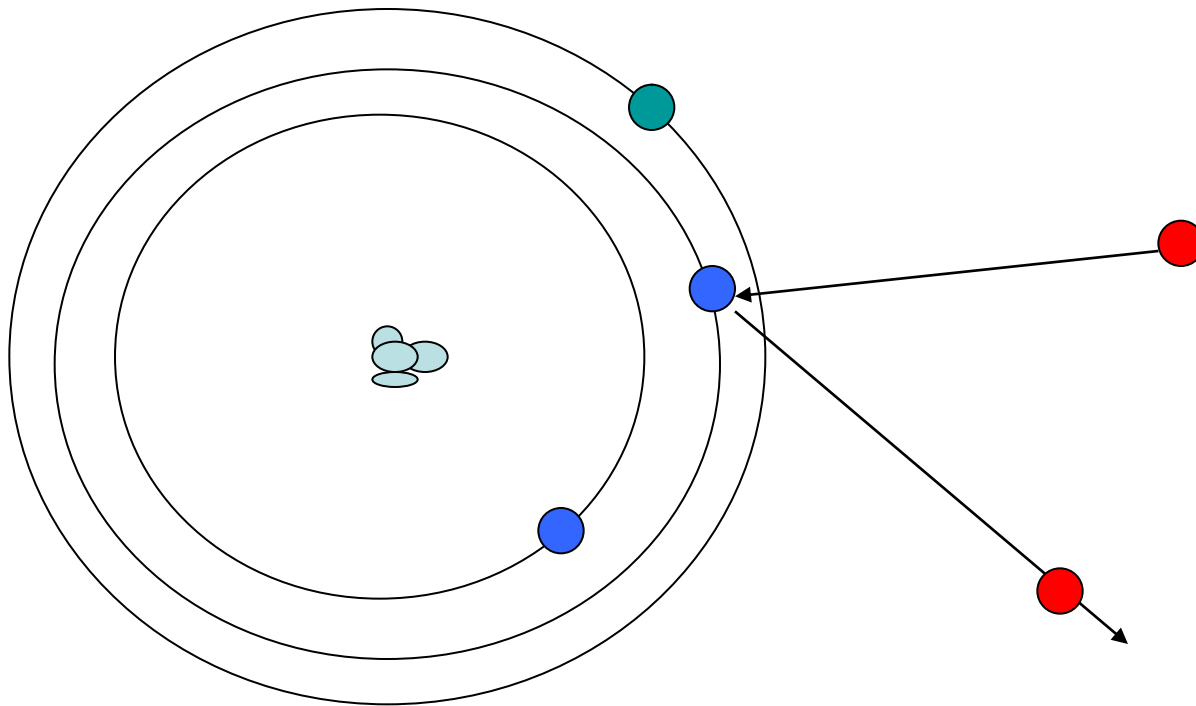






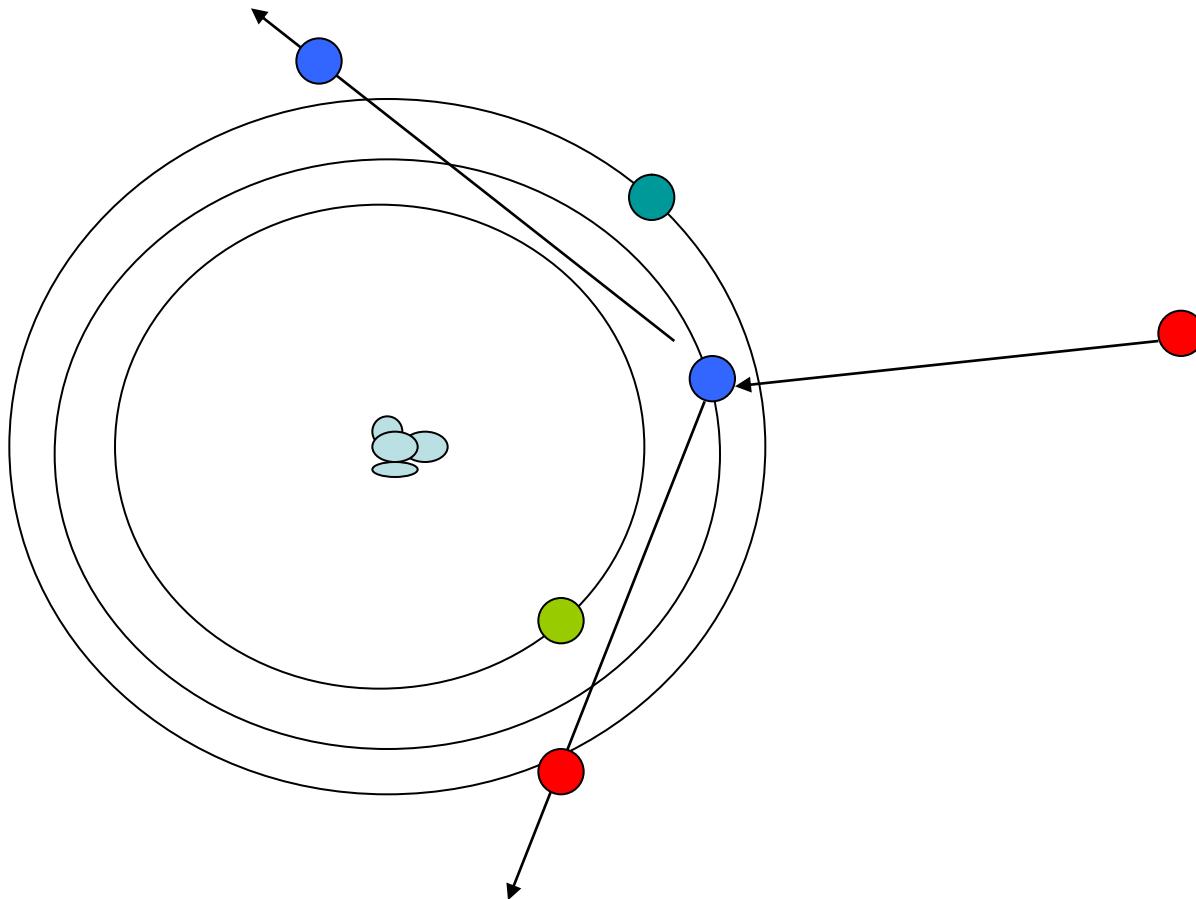
Elettroni scatterati primari

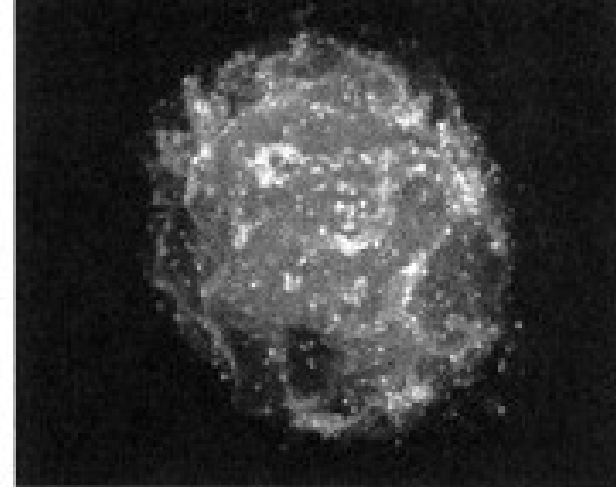
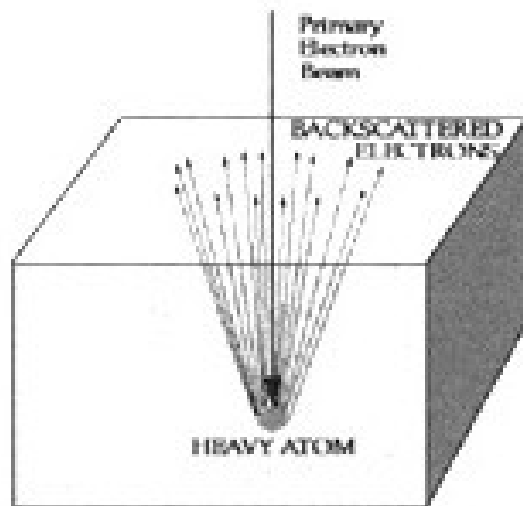
Sono gli elettroni che vengono scatterati direttamente dai livelli interni degli atomi del campione, più l'atomo è grande (numero atomico) e più atomi vengono scatterati.



Elettroni scatterati secondari

Sono gli elettroni che vengono prodotti dalla ionizzazione degli atomi del campione data dall'interazione con gli elettroni incidenti. Avendo basse energie sono relativi solo agli atomi di superficie.



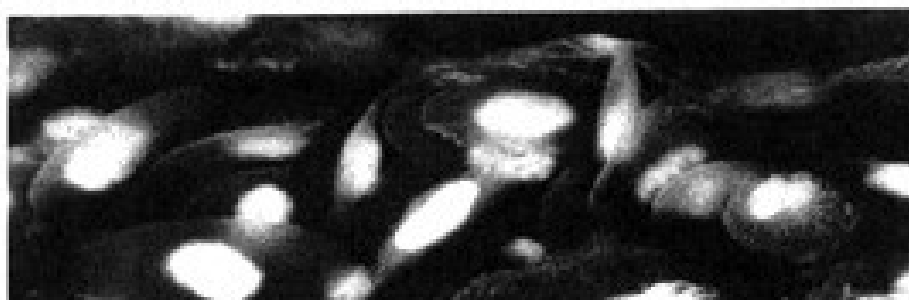


T-leukocyte labeled with colloidal-gold labeled antibodies

Red blood cells with silver-stained nuclei



Secondary
Electron
Mode



Backscatter
Mode

Raggi X

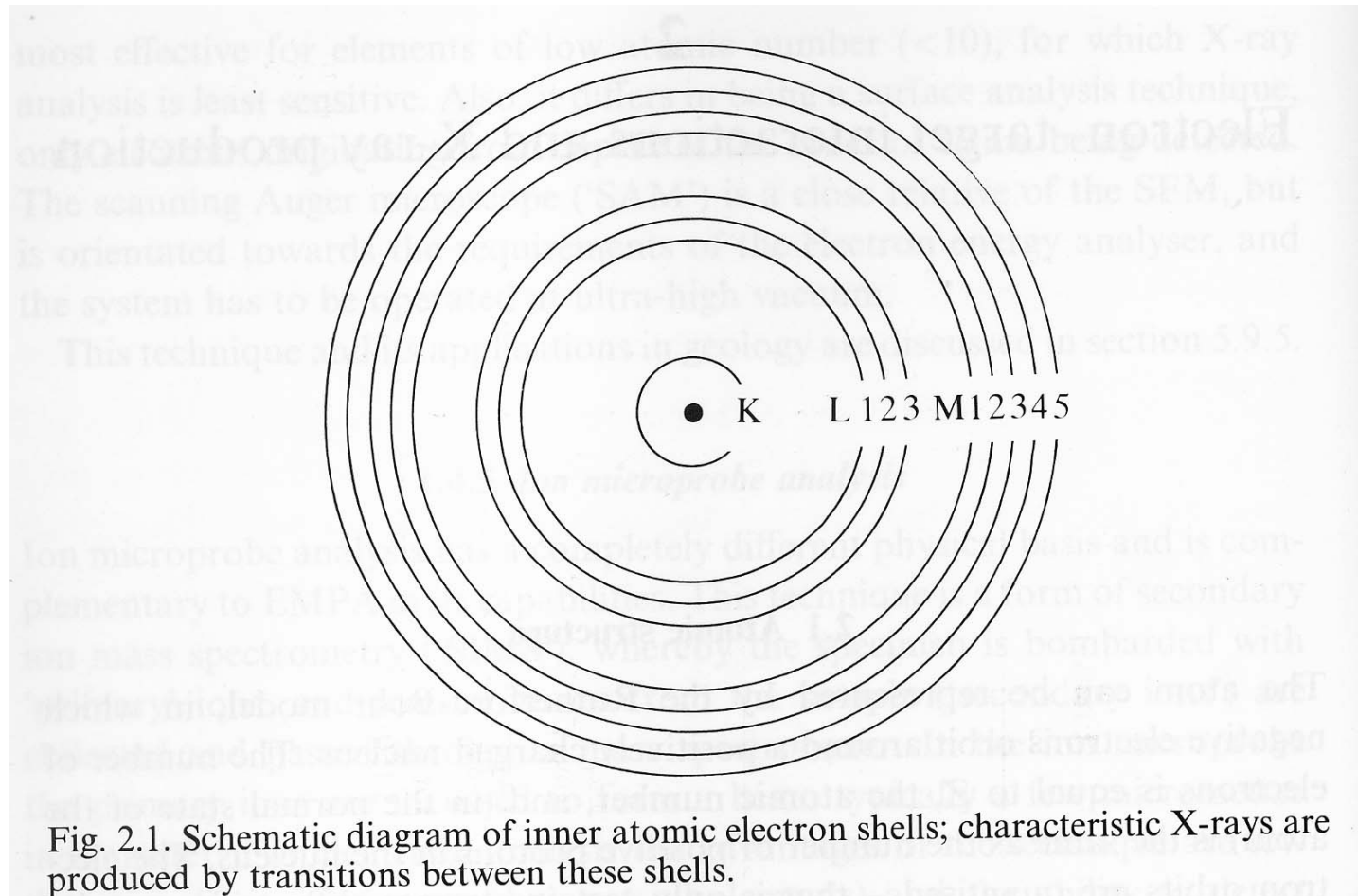


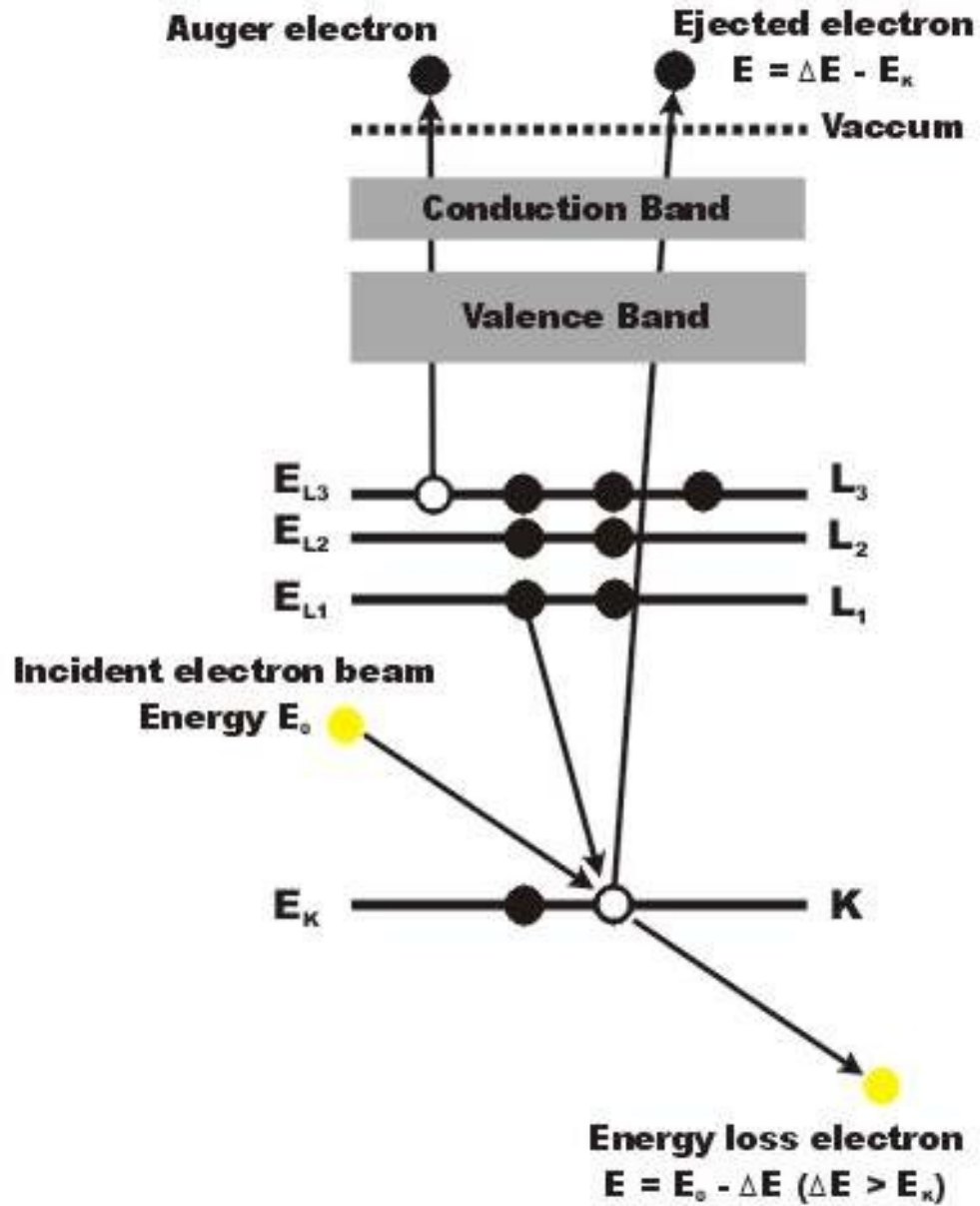
Fig. 2.1. Schematic diagram of inner atomic electron shells; characteristic X-rays are produced by transitions between these shells.

I raggi X, generati da ionizzazioni atomiche, esibiscono lunghezze d'onda (WDS) ed energie (EDS) caratteristiche dipendenti dalla composizione chimica degli elementi.

Elettroni Auger

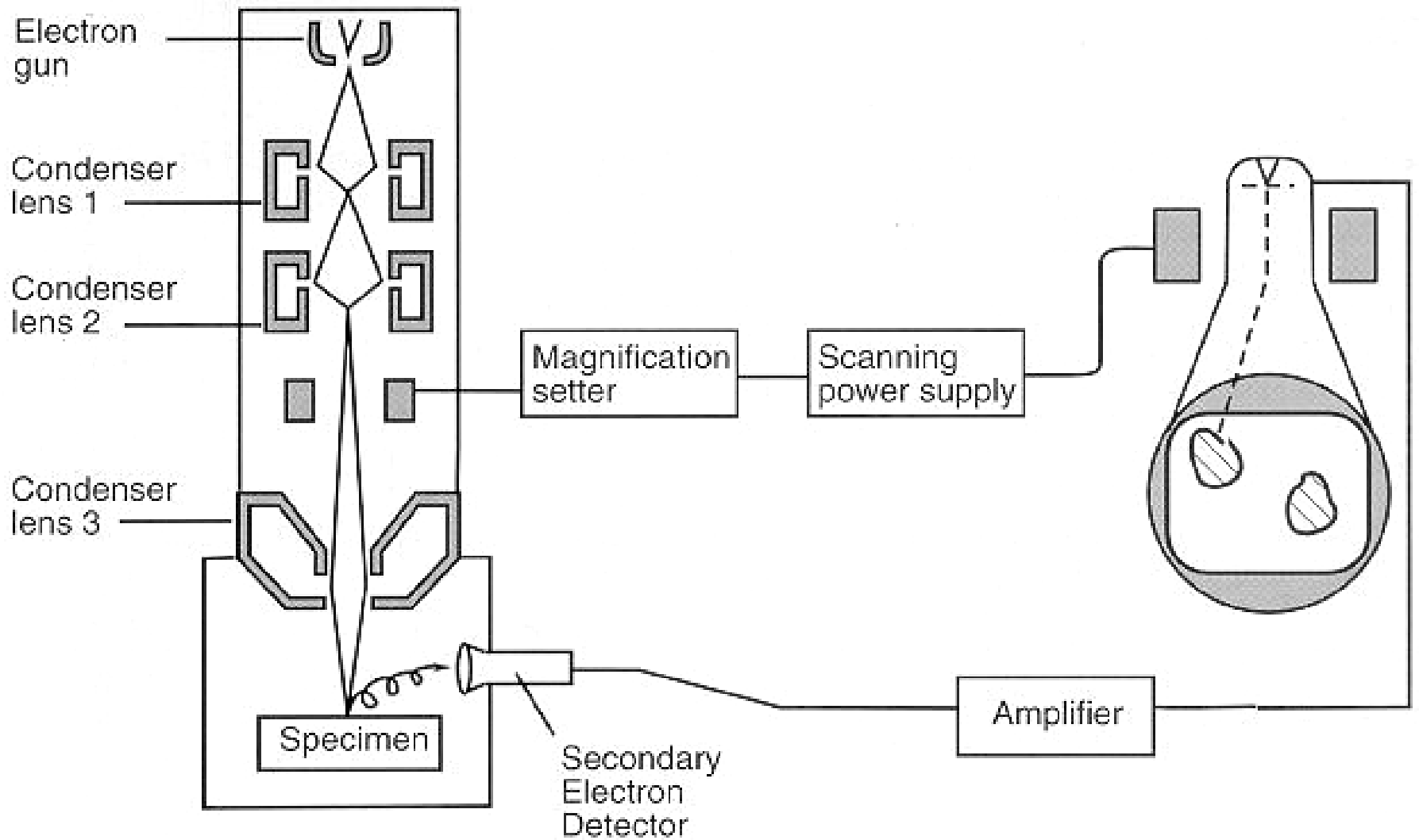
1. **Ionizzazione:** Un elettrone incidente ad alta energia genera una lacuna in una livello energetico interno, perdendo energia che viene trasferita all'elettrone emesso.
2. **Emissione di elettroni Auger:** La lacuna sul livello K viene riempita da un elettrone su shell piu' esterne (per esempio L1). L'energia rilasciata e' trasferita ad un altro elettrone che ha quindi l'energia necessaria per uscire dall'atomo (elettrone Auger)
3. Poiché gli elettroni Auger hanno una energia da circa 100 eV fino a qualche KeV, vengono fortemente assorbiti dal campione.
Conseguentemente, solo gli elettroni Auger della superficie possono essere misurati.

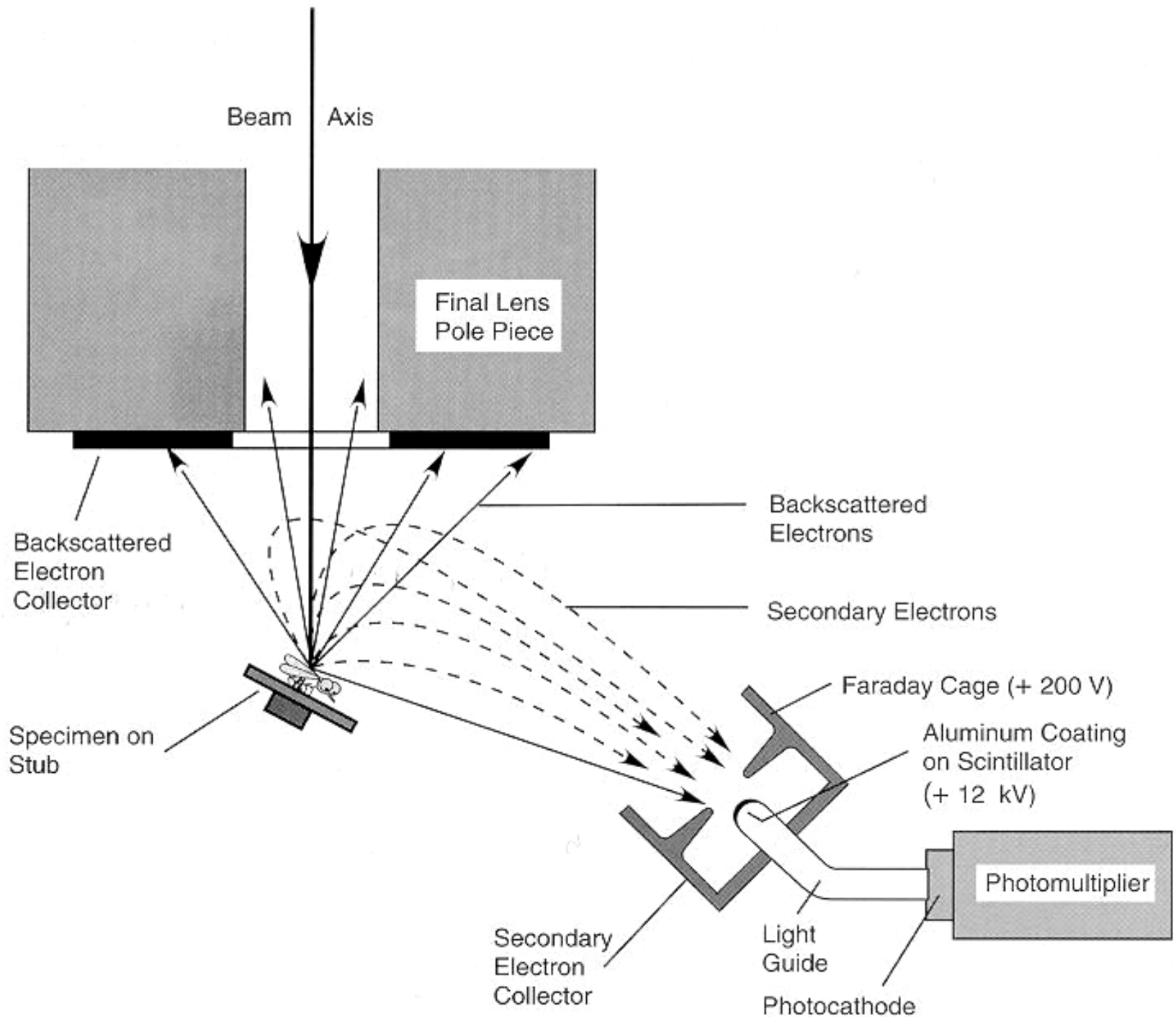
Electron Auger

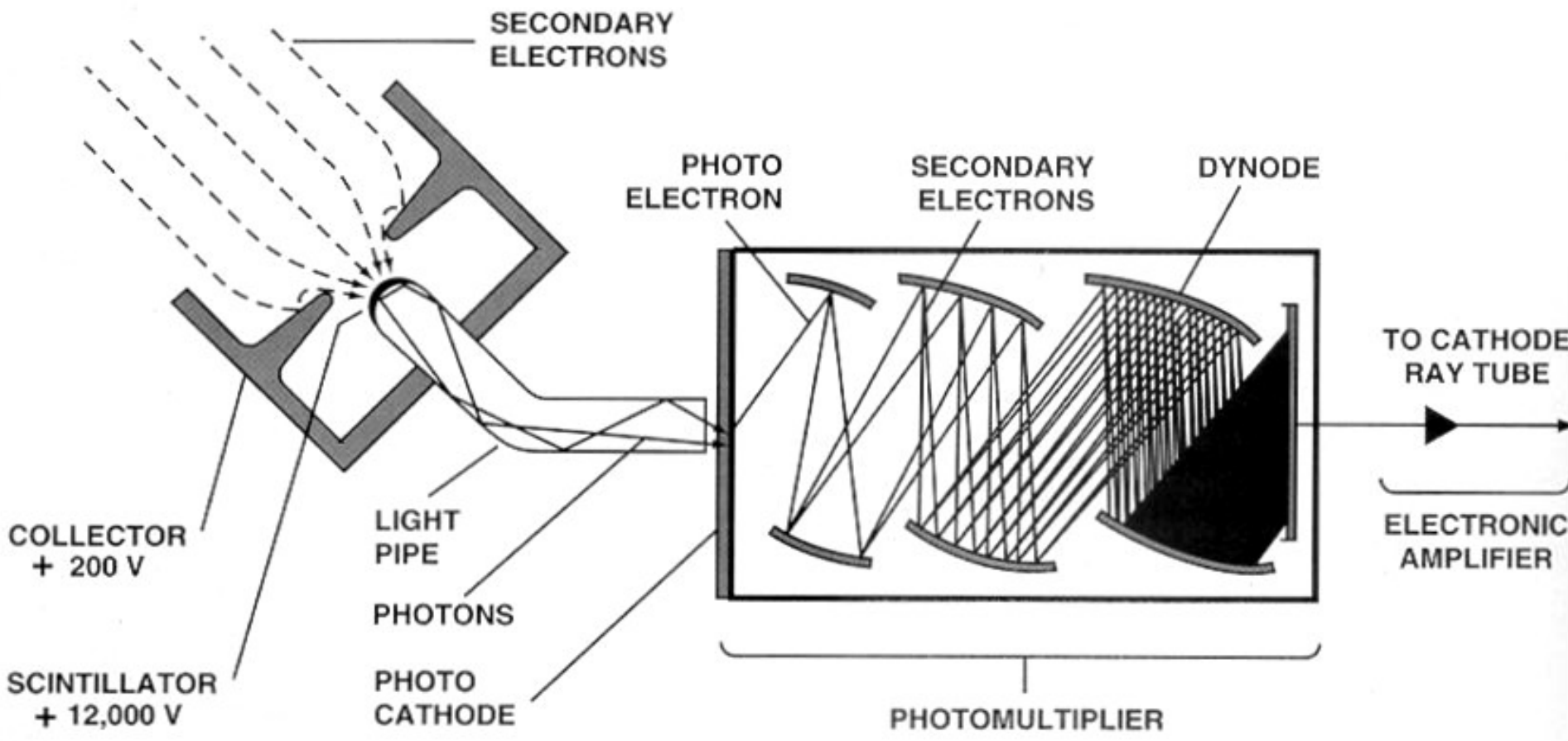


Funzionamento del SEM

- Fascio stretto di elettroni (~ 10 nm) passano sulla superficie del campione
- 3 lenti in fila controllano il diametro del fascio e la lunghezza del fuoco
- Le spire in fila muovono il fascio sincronizzato con il fascio sullo schermo
- Il campione opportunamente sistemato rende gli elettroni secondari conseguentemente alle collisioni dal fascio elettronico
- Gli elettroni secondari colpiscono il collettore e poi sono convertiti in fotoni dallo scintillatore
- I fotoni sono poi convertiti in corrente elettrica dal fotomoltiplicatore
- La corrente elettrica viene amplificata e utilizzata per pilotare il fascio nel tubo catodico dello schermo che riproduce l'immagine



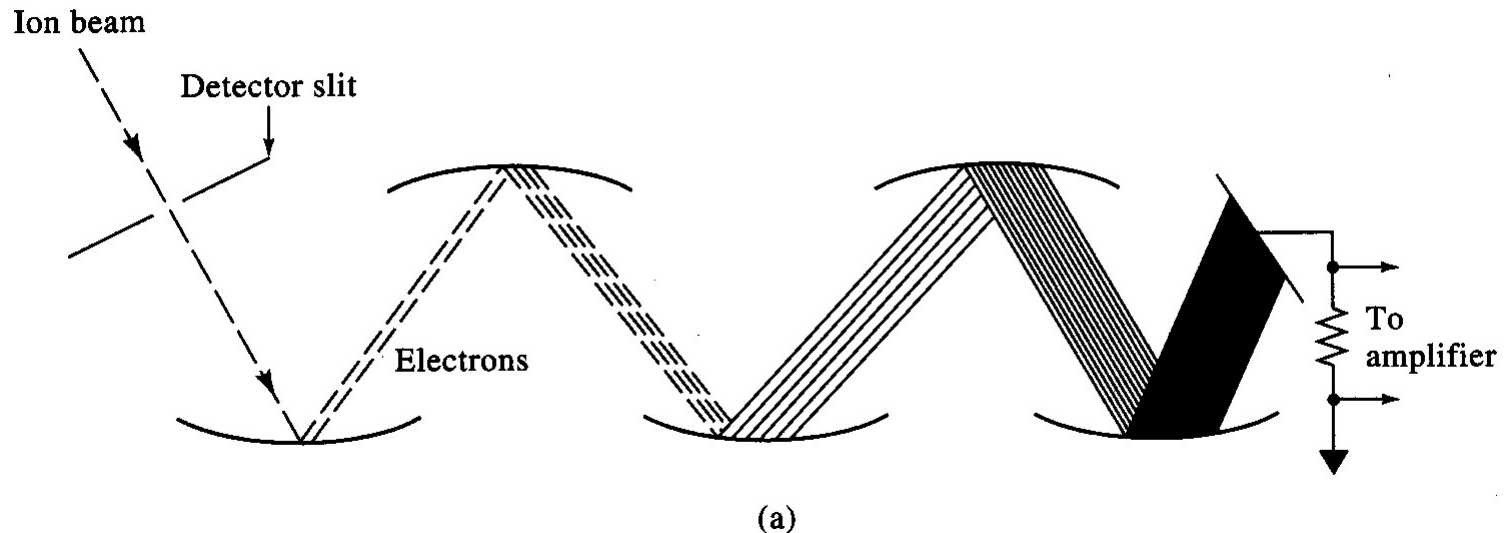




IV. Detectors

Electron Multipliers

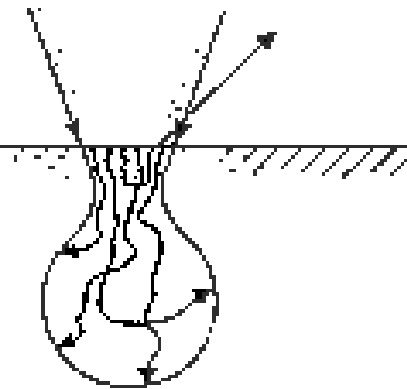
Discrete Dynode



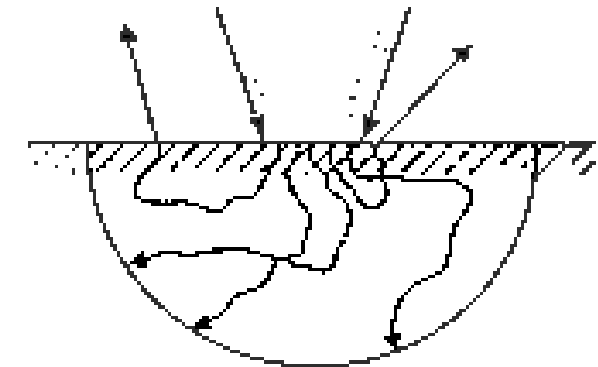
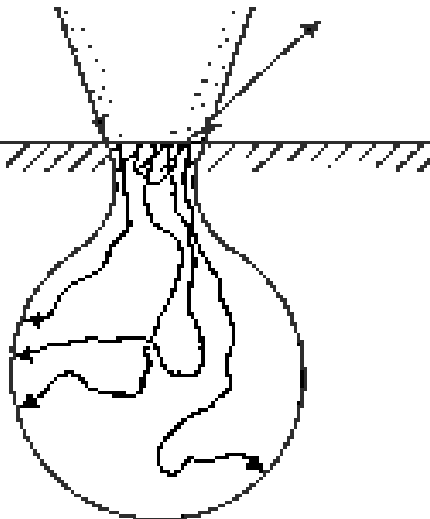
- Molecular ions cause the release of electrons from an ion sensitive dynode.
- Electrons cascade through a series of discrete dynodes to amplify the signal $\sim 10^7$ times.

Incident electrons

[Low acceleration
voltage]

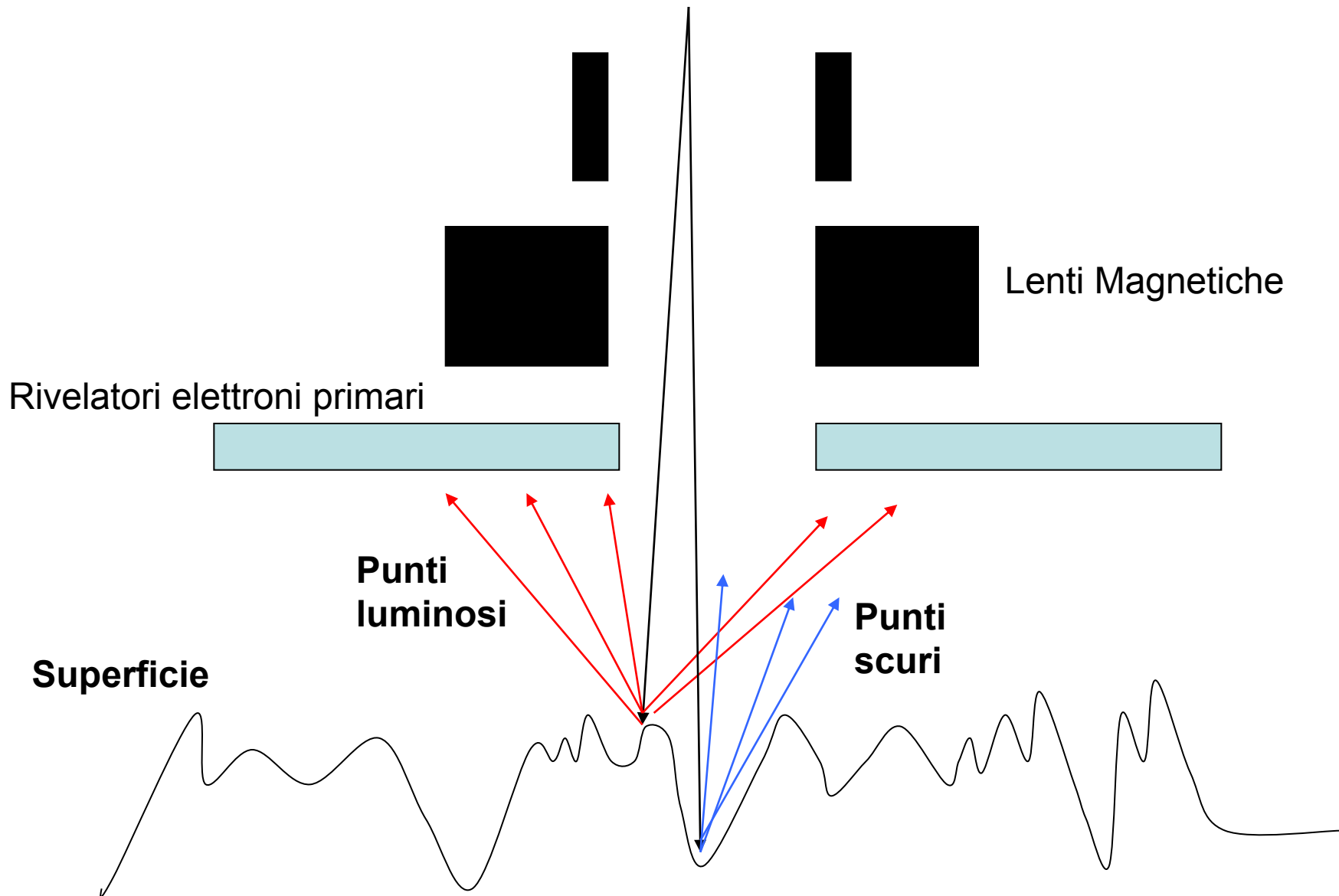


[High acceleration
voltage]

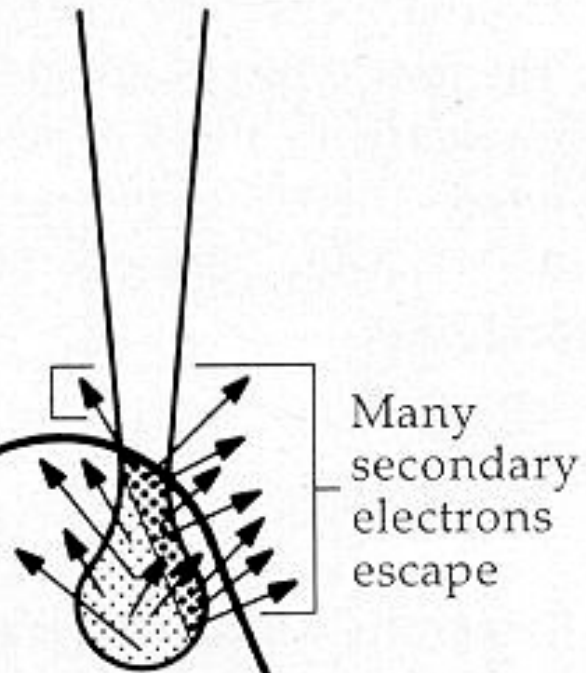


[Low atomic number]

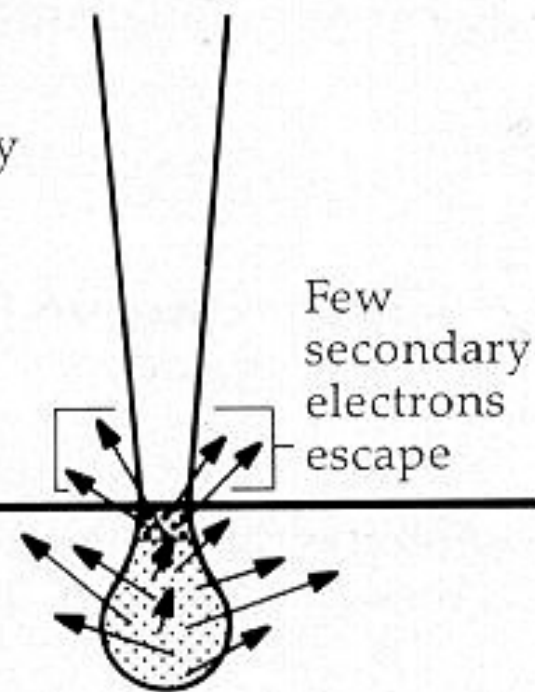
[High atomic number]

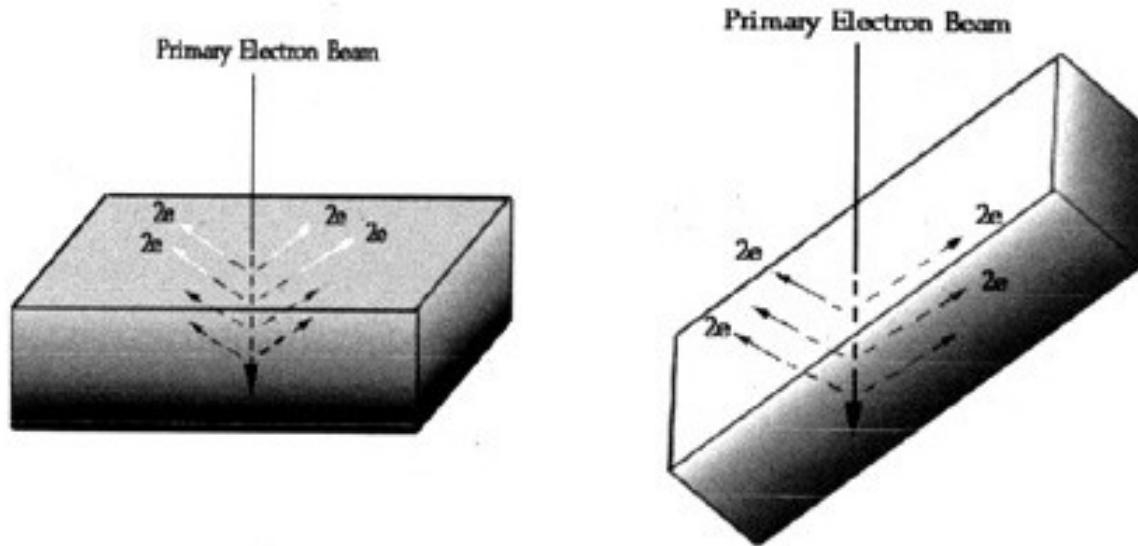


Electron
beam



Electron
beam





More secondary electrons will also reach the surface if it is rough rather than smooth. The raised parts will therefore appear bright in the image (relief contrast).

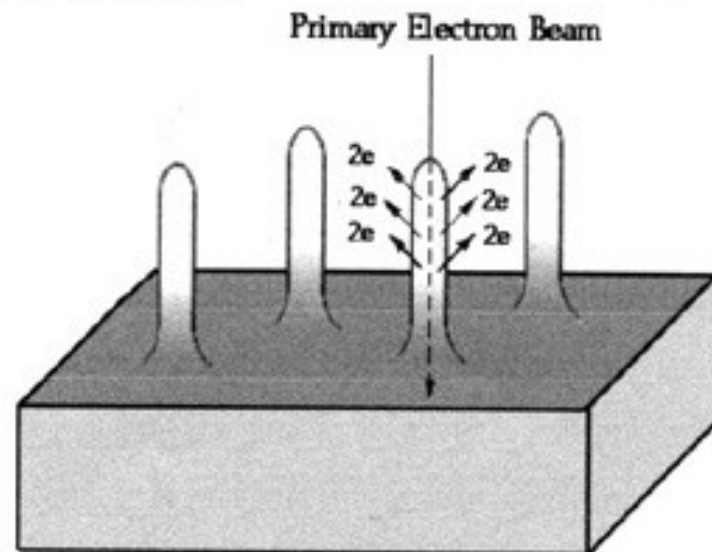


TABLE 7.2 Working Distance and Quality of Image

Working Distance (mm)	5	10	20	35
Resolution	Best			Worst
Depth of Field	Shallow			Deep
Signal Strength	Strong			Weak

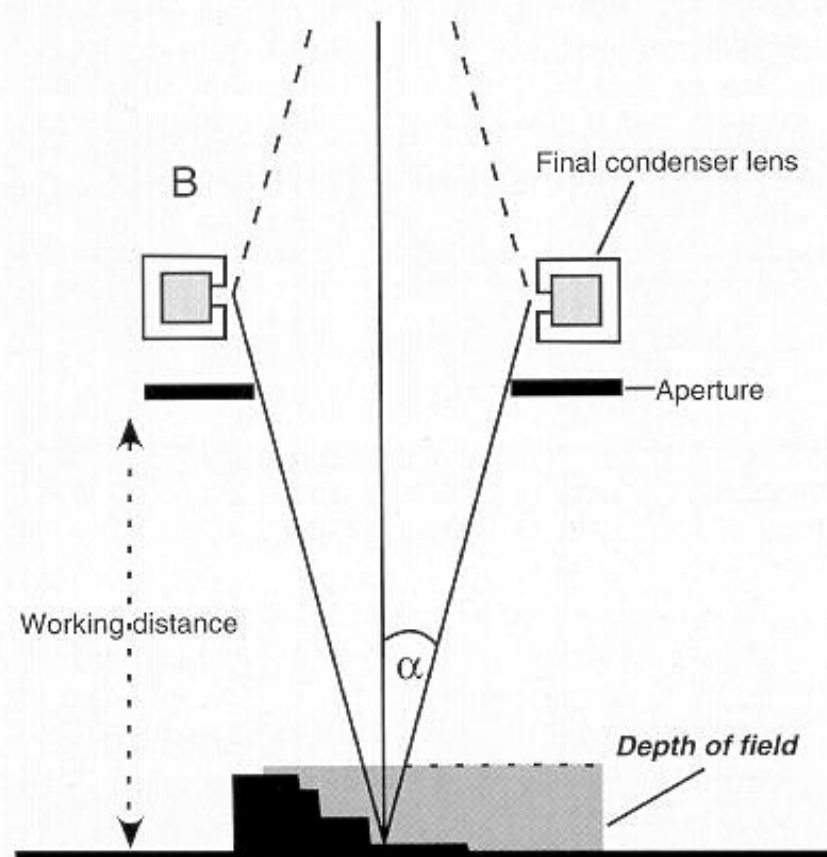
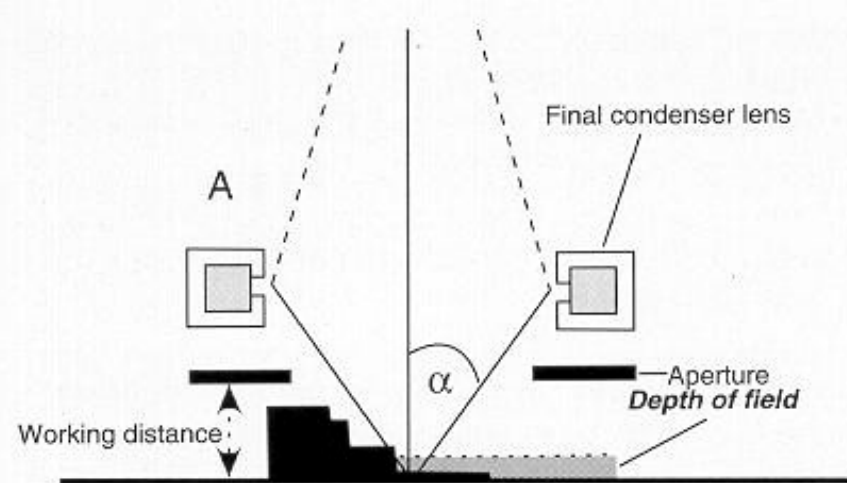


TABLE 7.4 Aperture Size and Quality of Image

Aperture

Diameter (μm) **30** **200** **400** **600**

Resolution	Best	—————>	Worst
Depth of Field	Deep	—————>	Shallow
Signal Strength	Weak	—————>	Strong

TABLE 7.1 Effect of Aperture Size on Depth of Field at Various Magnifications and at a 10 mm Working Distance

Mag	Depth of Field		
	100 μm Aperture	200 μm Aperture	600 μm Aperture
10 $\times$	4 mm	2 mm	670 μm
50 $\times$	800 μm	400 μm	133 μm
100 $\times$	400 μm	200 μm	67 μm
100,000 $\times$	0.4 μm	0.2 μm	0.067 μm

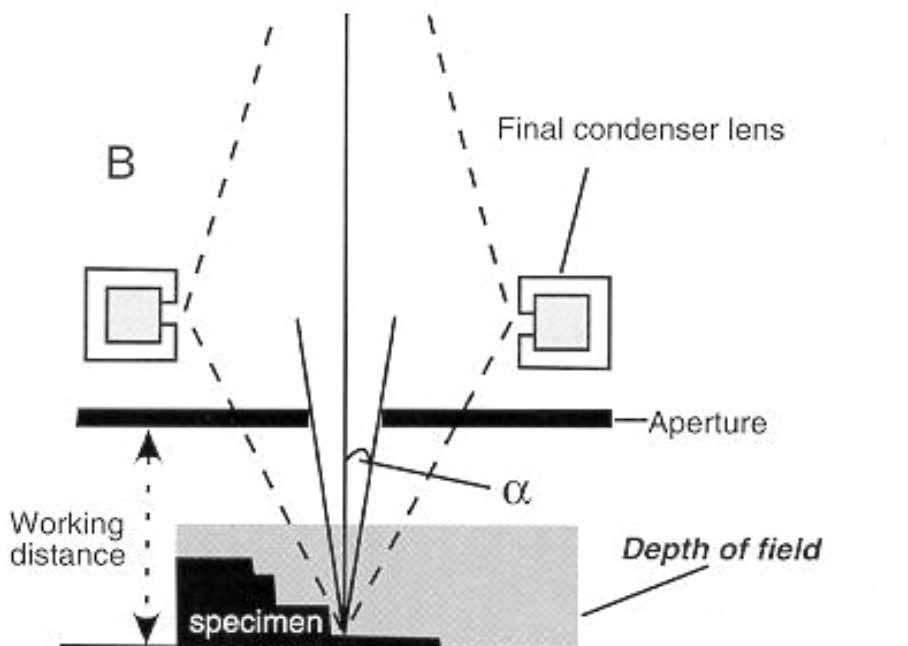
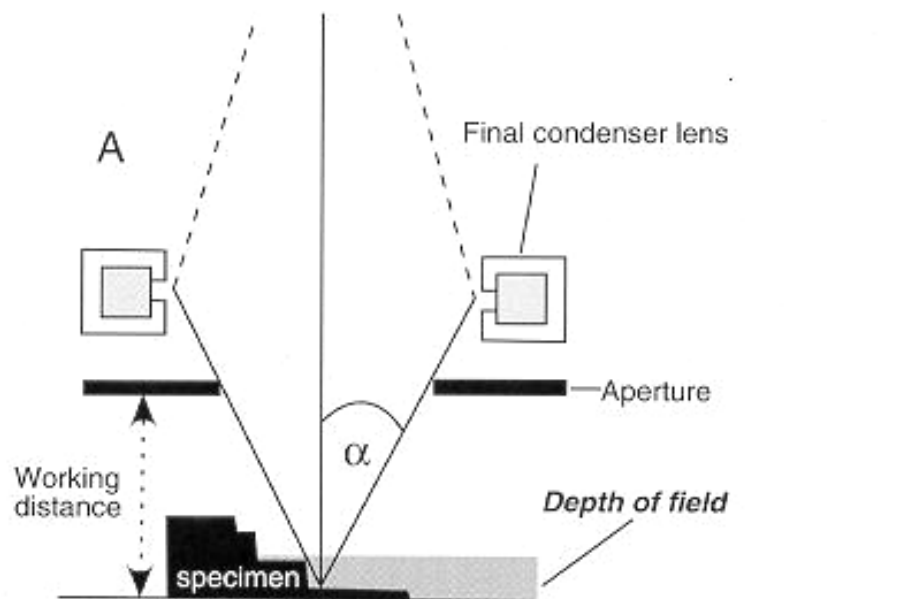


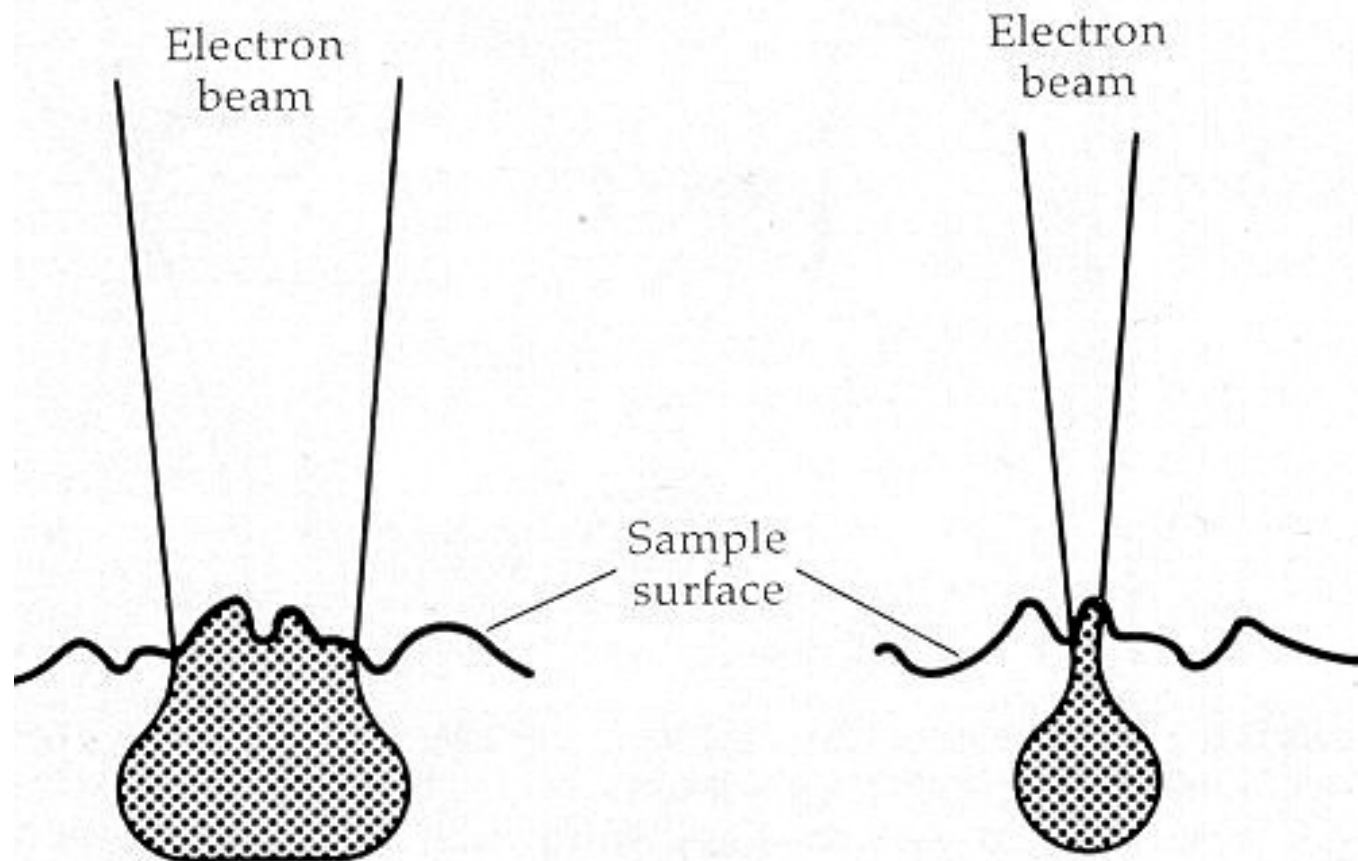
TABLE 7.3 Beam Spot Size and Quality of Image

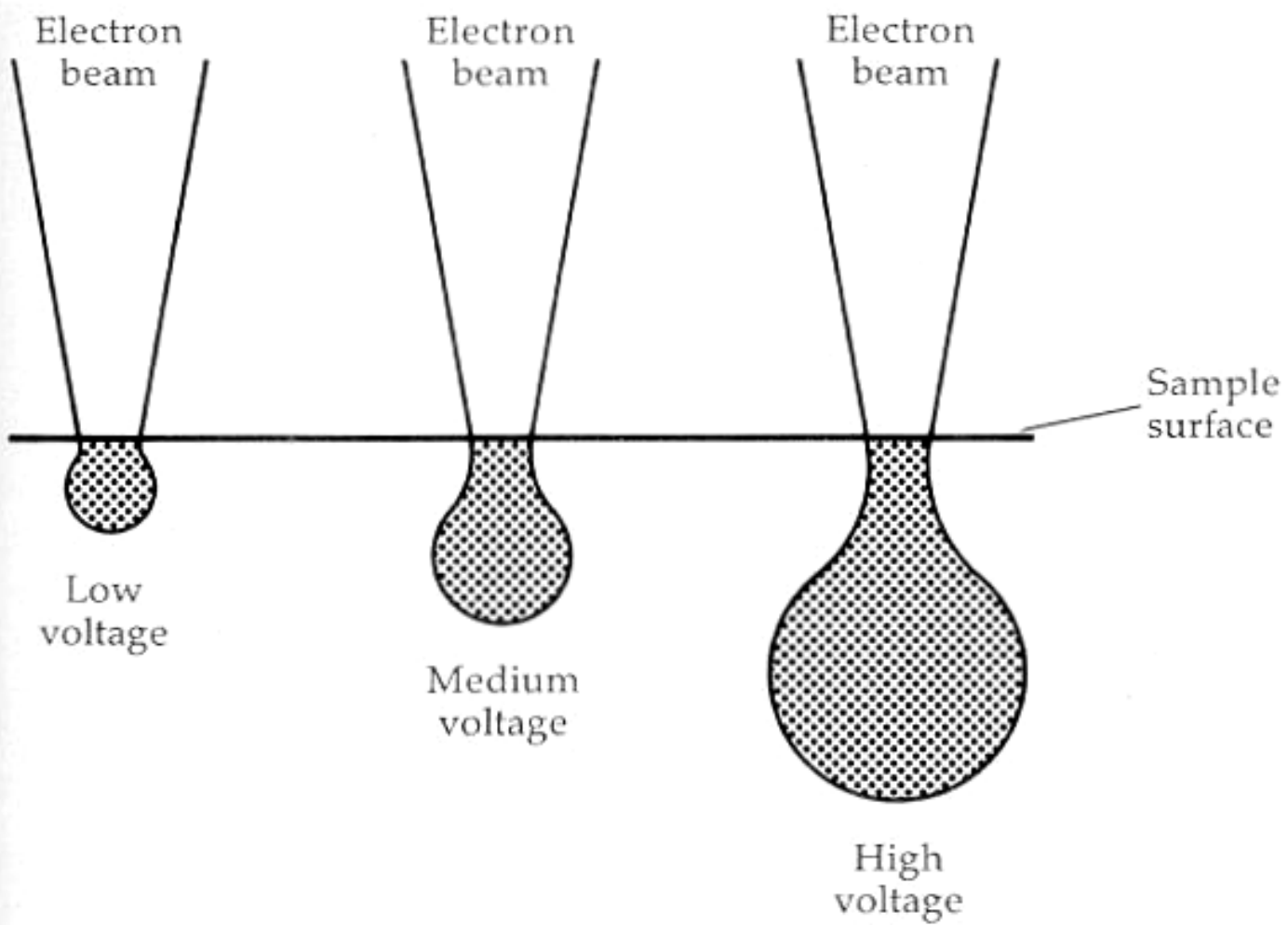
Beam Spot

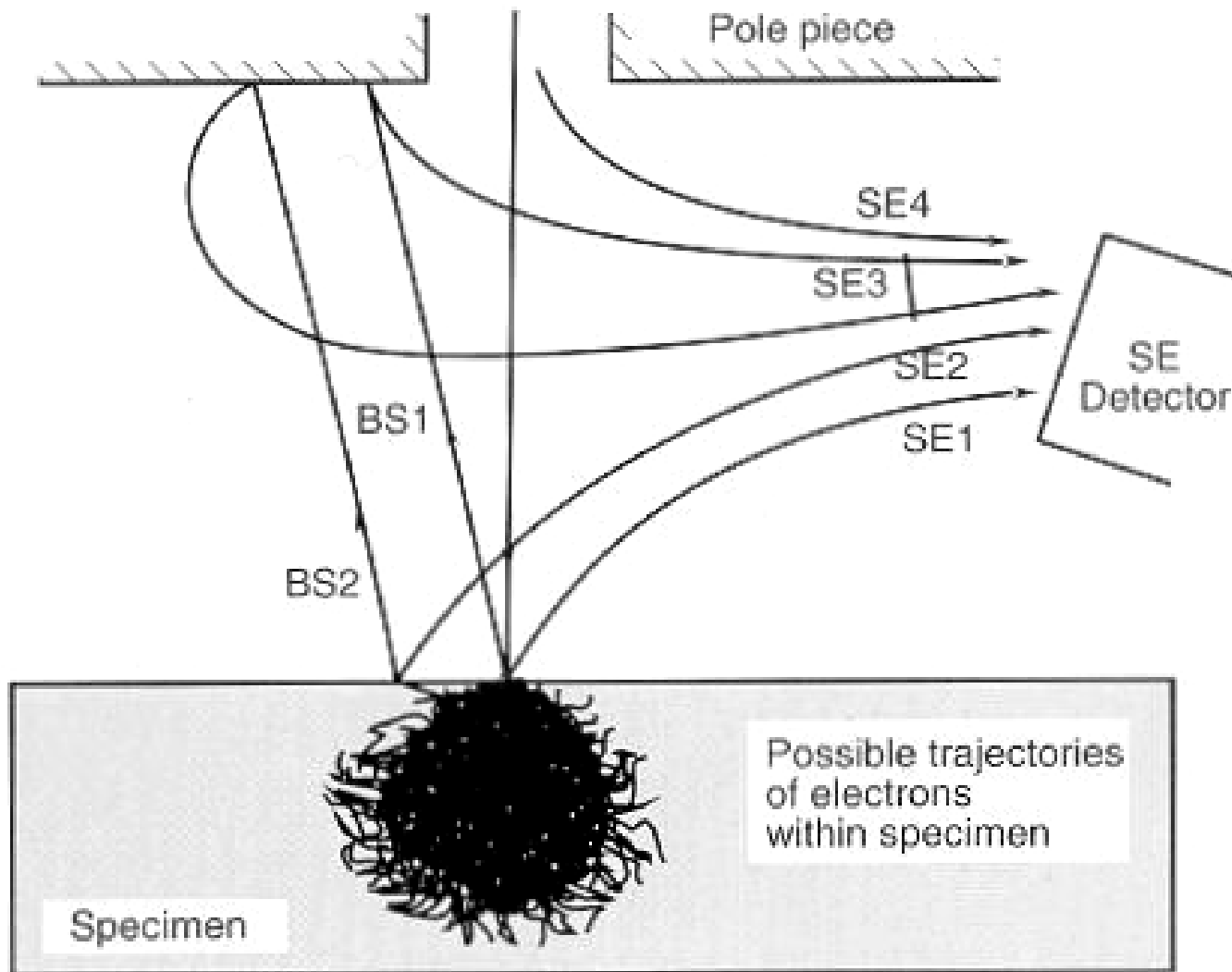
Diameter (nm) 1 100 500

Resolution Best —————> Worst

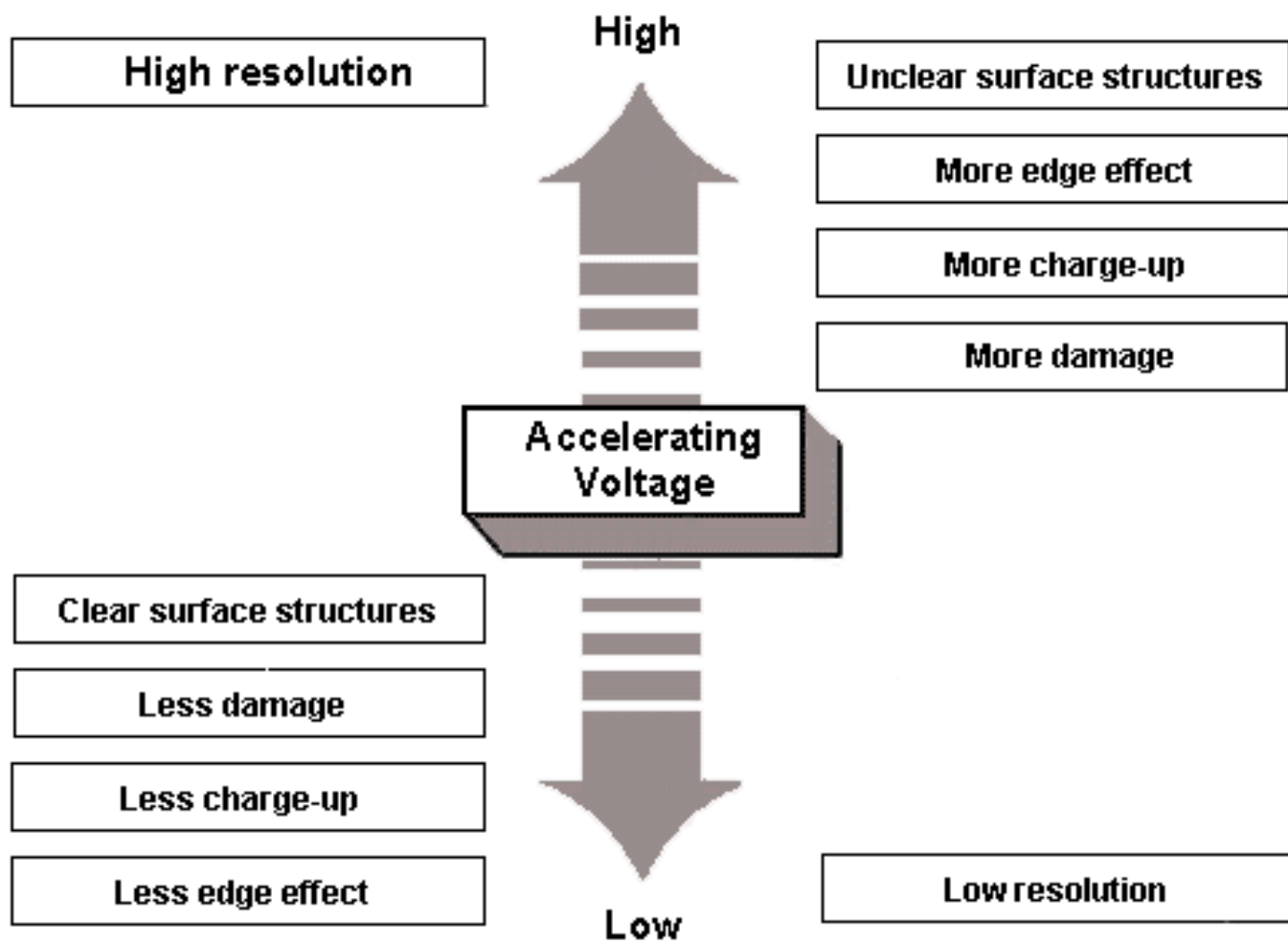
Signal Strength Weak —————> Strong

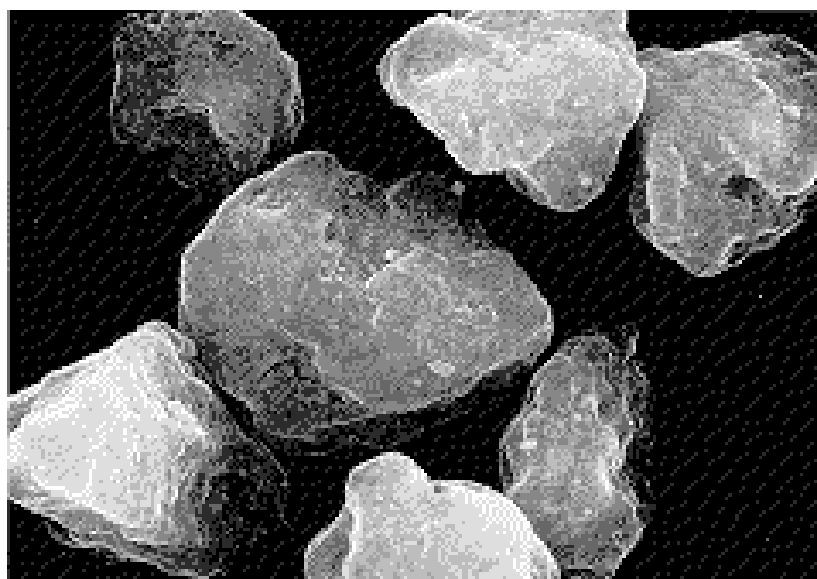






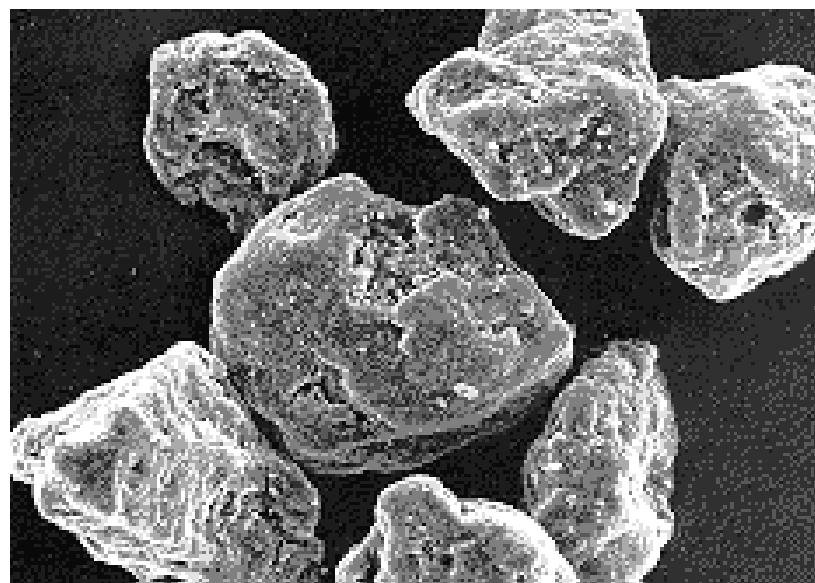
Rumore nel segnale SEM





(a) 30 kV

x 2,500



(b) 5 kV

x 2,500

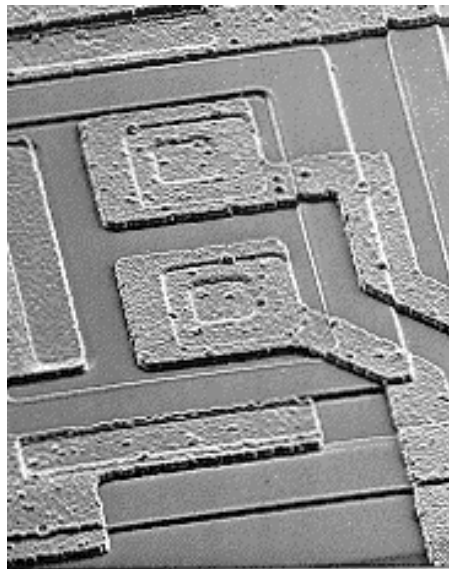
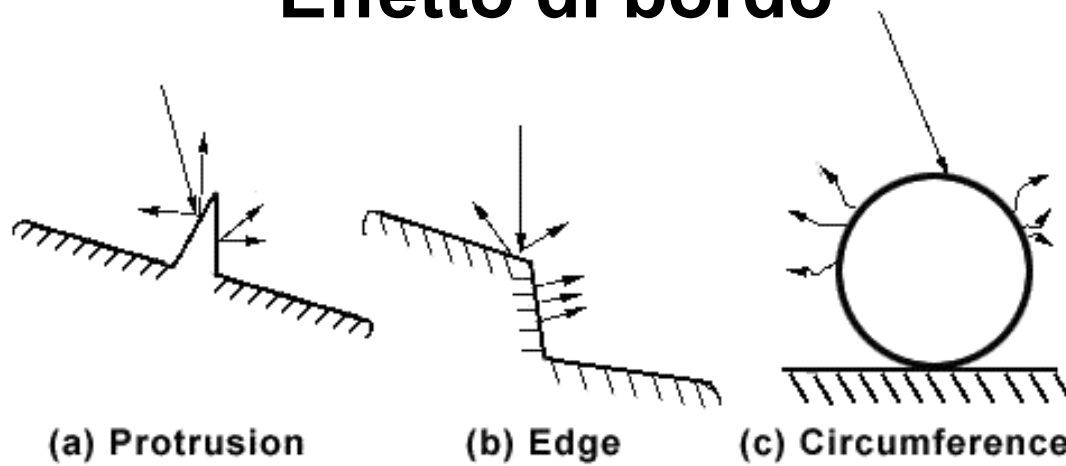
Per minimizzare le aberrazioni delle lenti, le lenti magnetiche nel microscopio elettronico hanno una piccola apertura di circa 0.1 mm in diametro.

Questo porta ad una elevata profondità di campo e profondità di fuoco che limita la visione tridimensionale degli oggetti:

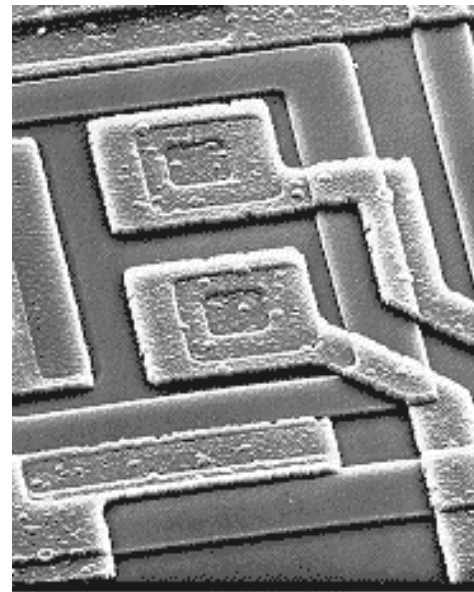
Il punto più alto e quello più basso (distanza di 100 nm) sono sovrapposti con la stessa nitidezza.

Per avere informazioni 3D il campione deve essere osservato obliquamente e le varie immagini possono essere raccolte e poi rielaborate al computer.

Effetto di bordo

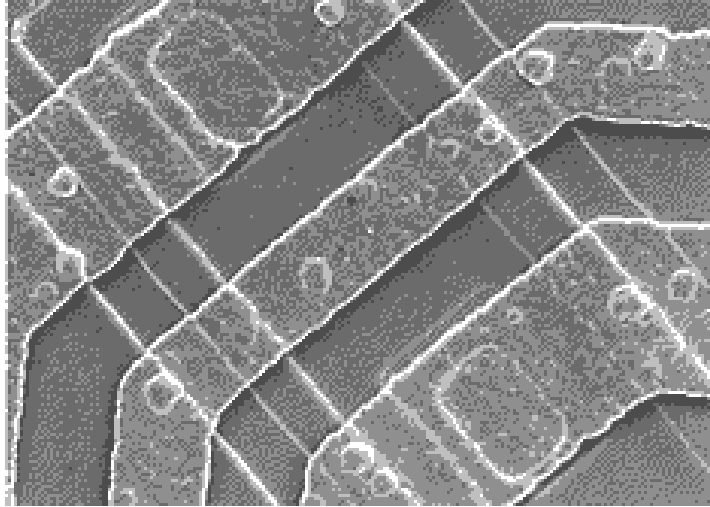


(a) 5 kV x720
Tilt angle: 50°

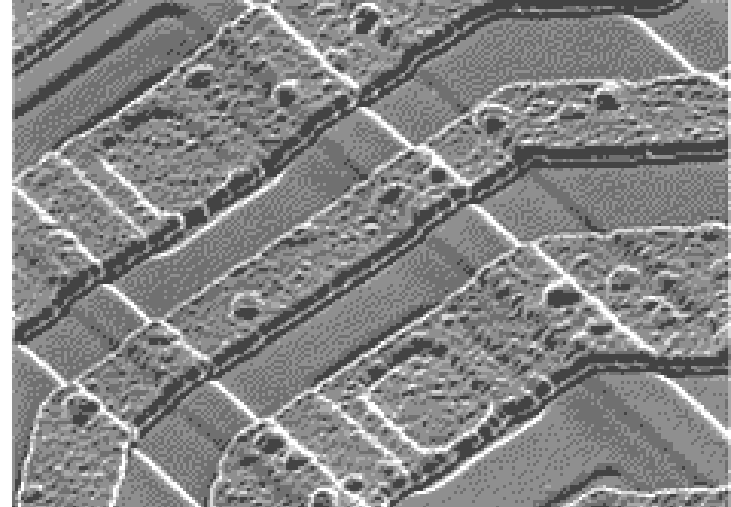


(b) 25 kV x720
Tilt angle: 50°

Angolazione del campione



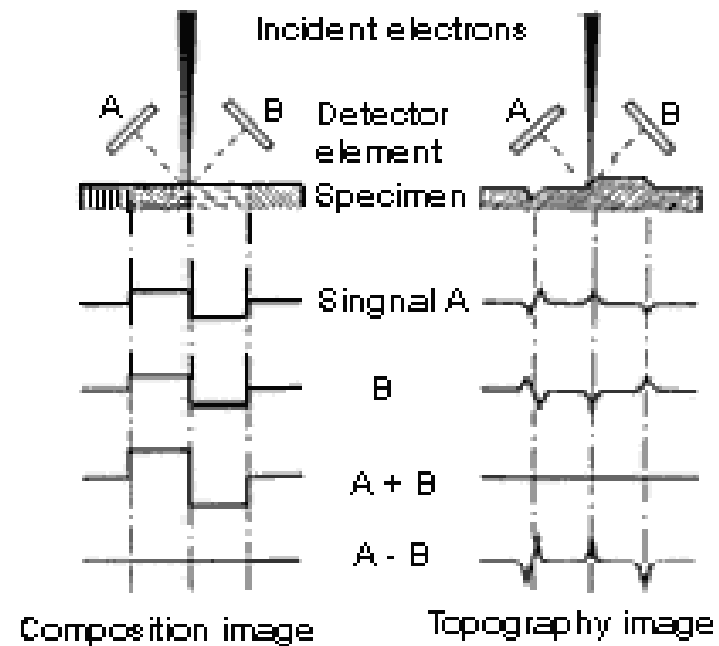
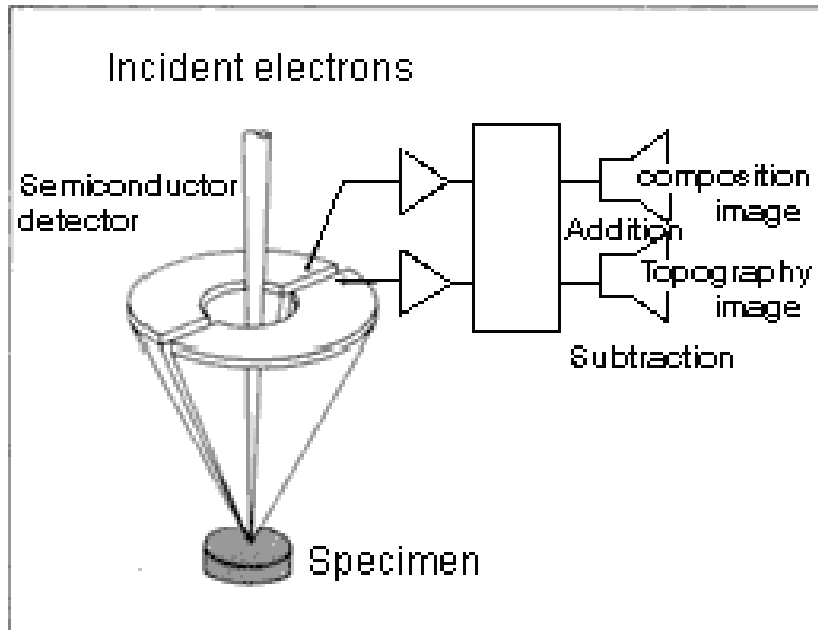
(a) Tilt angle: 0°

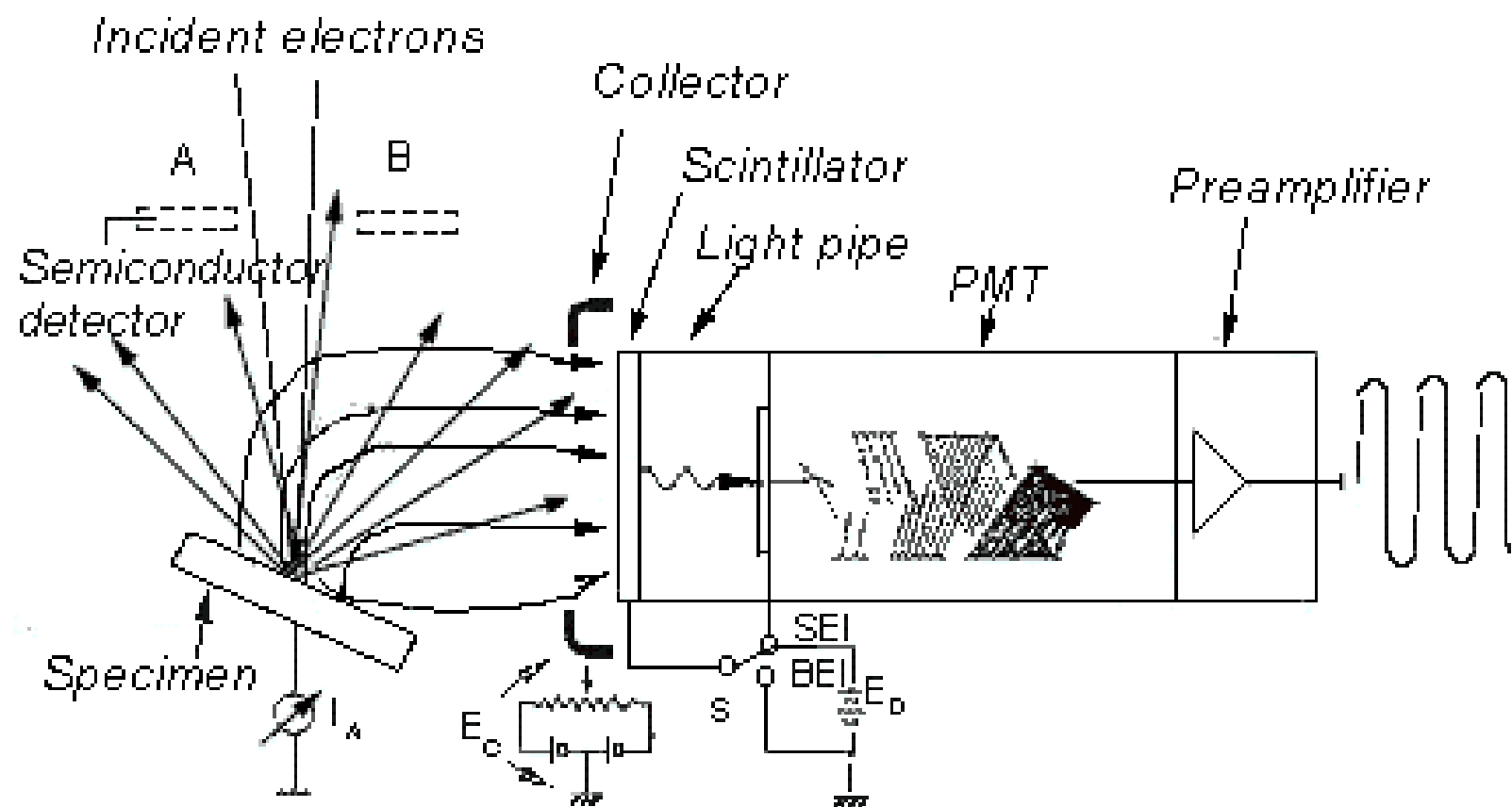


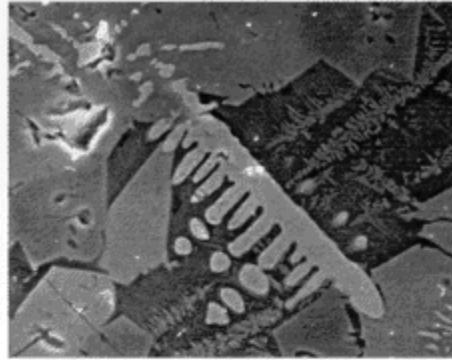
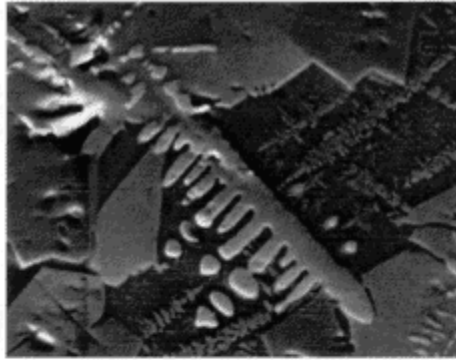
(b) Tilt angle: 45°

*Specimen: IC chip.
5 W x 1,100*

Backscattered electrons: Principles of composition detector image & topography image

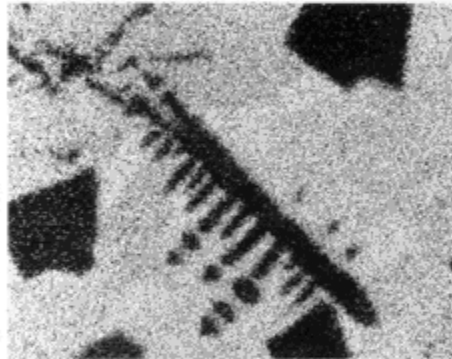
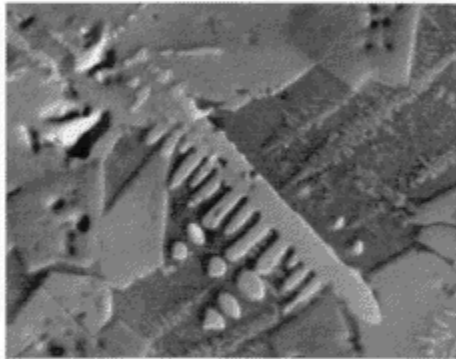






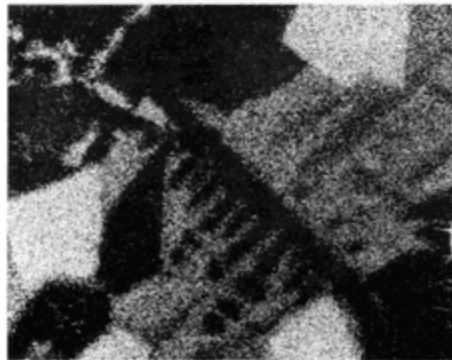
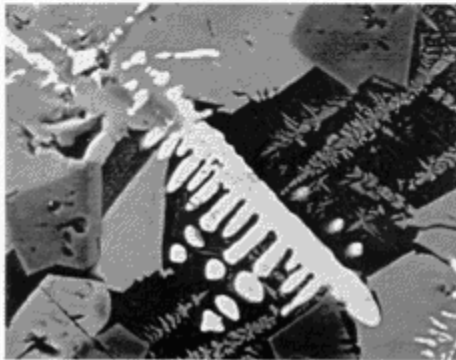
(left) Backscattered electron image (BEI)

(right) Secondary electron image (SEI)



(left) Topography image (TOPO)

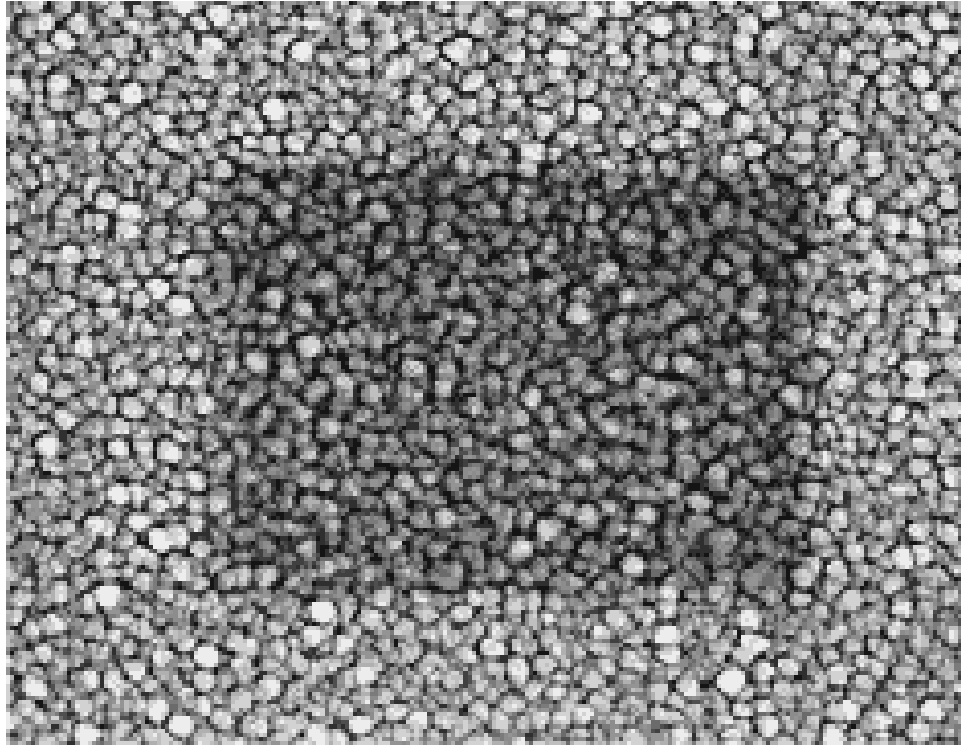
(right) X-ray image (Si)



(left) Composition image (COMPO)

(right) X-ray image (Al)

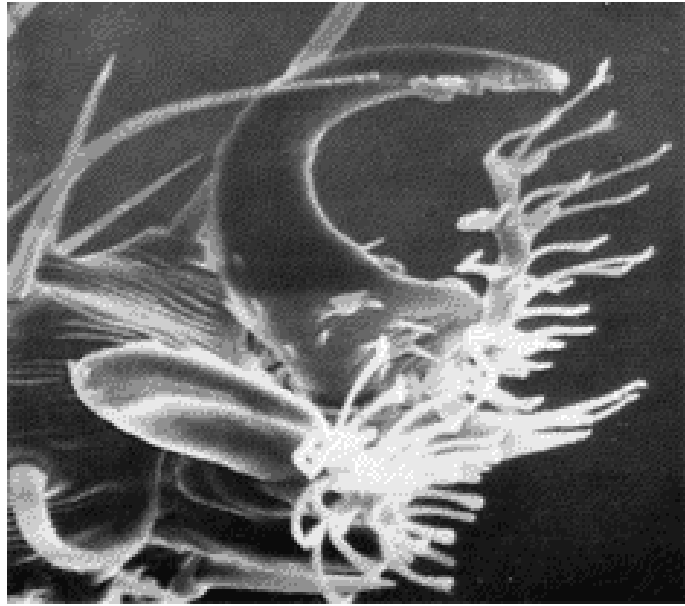
Contaminazione del campione



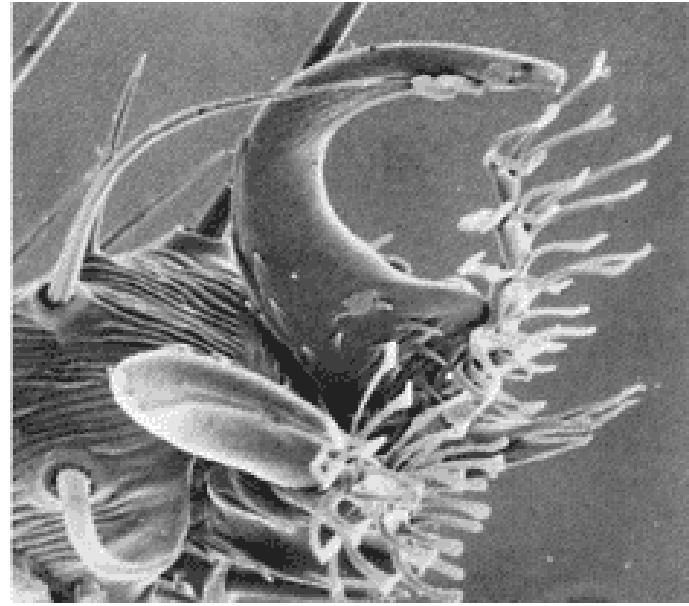
I gas nella camera del campione, che causano contaminazione sono:

1. Gas causato dallo strumento stesso
2. Gas portato dal campione nello strumento
3. Gas che il campione rilascia una volta bombardato da elettroni

Caricamento elettrico del campione



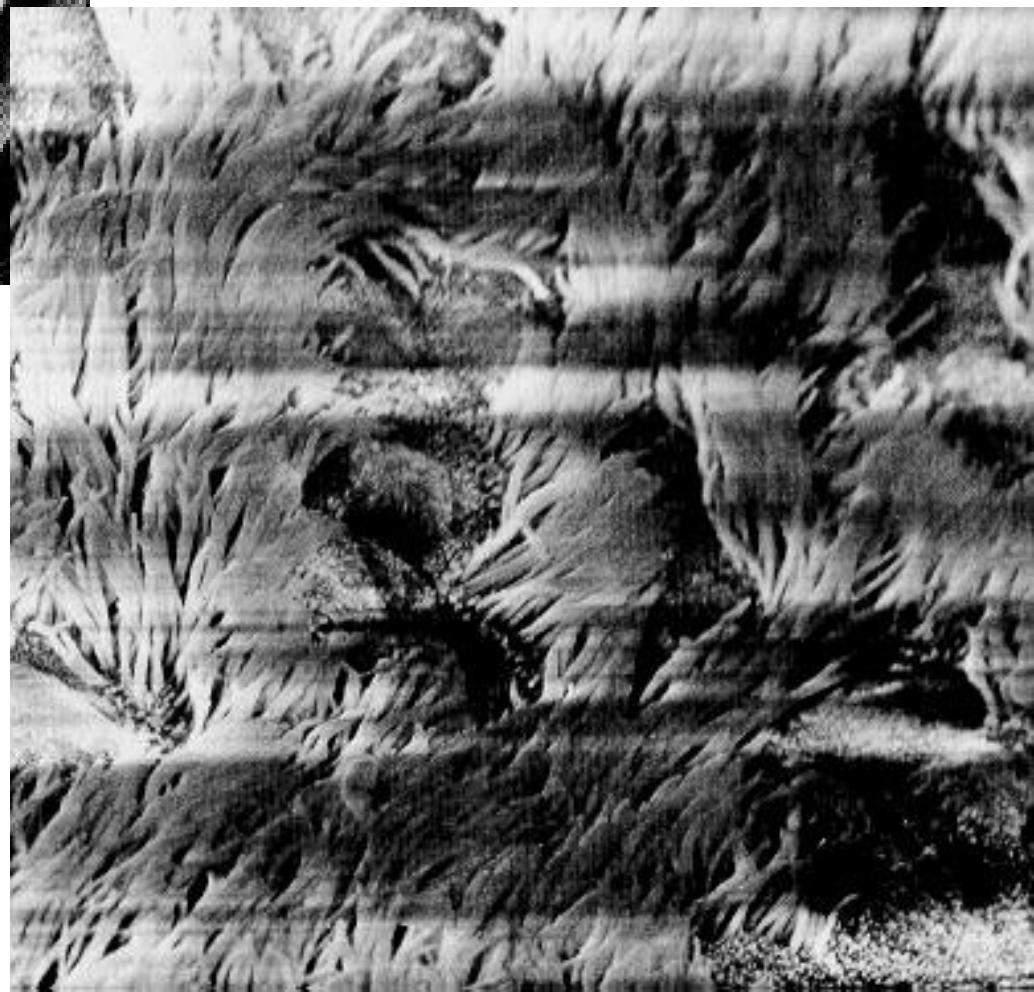
(b) 10 kV



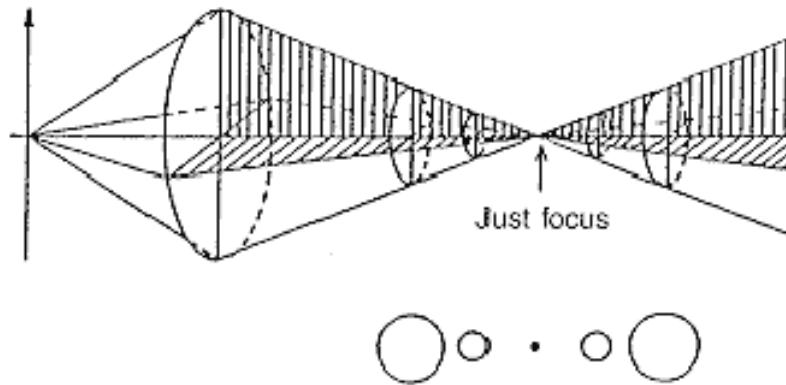
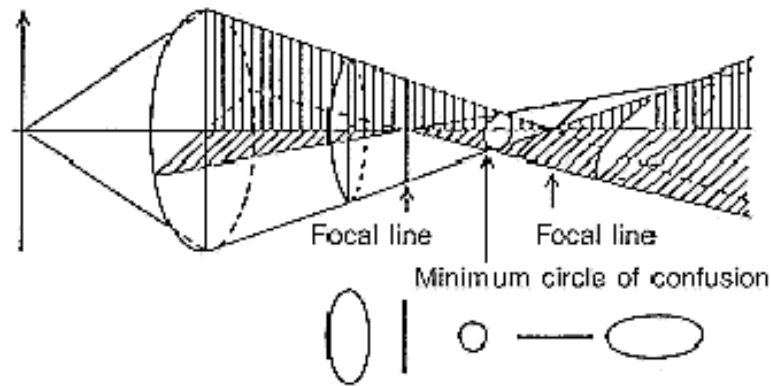
(a) 4 kV



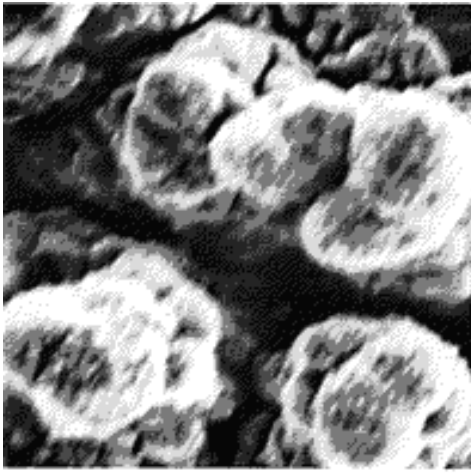
Charging



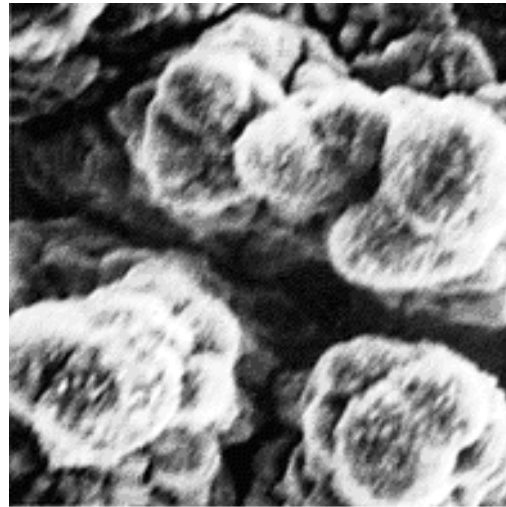
Astigmatismo



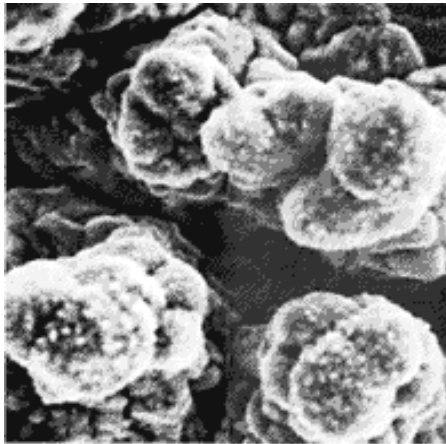
Con astigmatismo



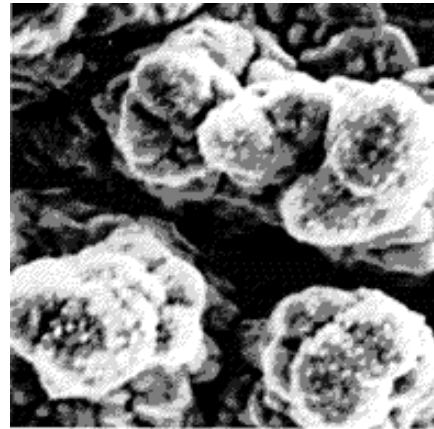
(a) *under focus*



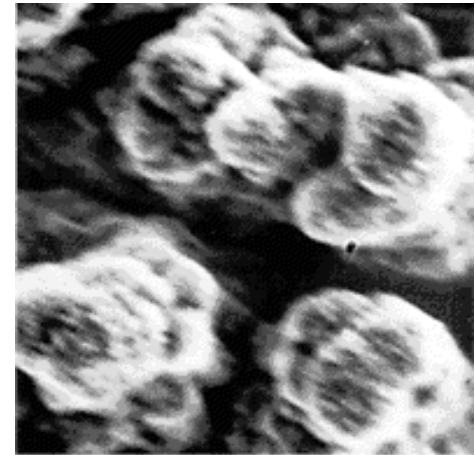
(b) *under focus*



(c) *just focus*

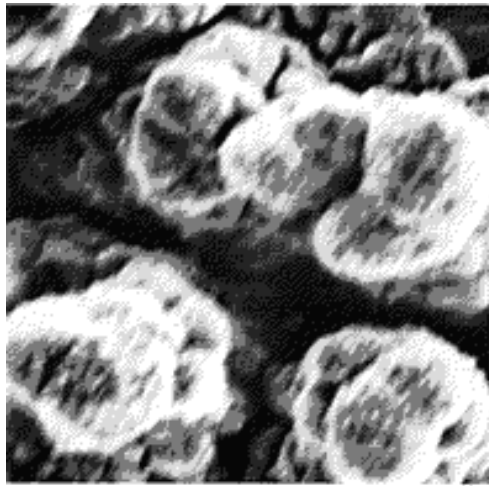


(d) *over focus*

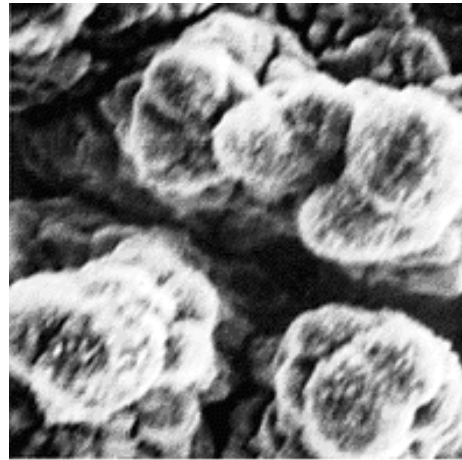


(e) *over focus*

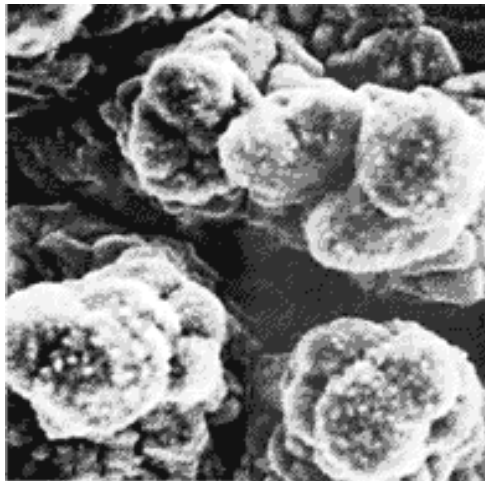
Senza astigmatismo



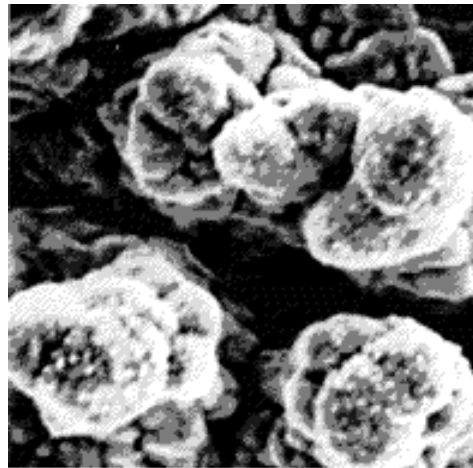
(a) *under focus*



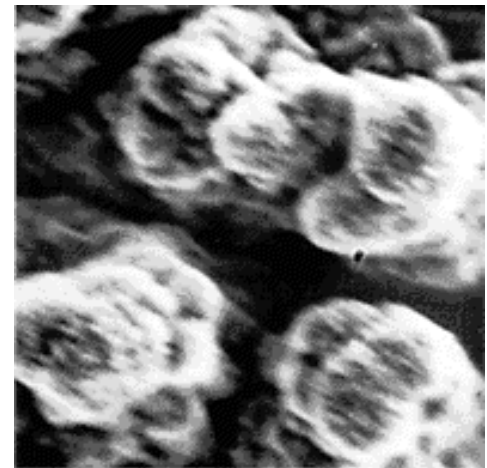
(b) *under focus*



(c) *just focus*



(d) *over focus*



(e) *over focus*